



2017
safety & survival
catalog

STEARNSFLOTATION.COM

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We have you covered

The world depends on the men and women serving on rescue crews, cargo ships and fishing vessels. For over 60 years, the crews who provide our food, deliver our goods and keep the seas safe have depended on Stearns® gear. They work in some of the most hostile conditions on the planet. It wouldn't be right if we didn't work just as hard to develop better ways to help keep them safe.

Based off the real-world feedback from these crews, we have refined our already trustworthy designs. We enhanced ease of use with added features like integrated hoods and additional equipment pockets on our coats and suits. We also improved the water-resistance to help keep you working more comfortably. In addition, we've expanded our ANSI-approved offerings to make it easier for search and rescue.

We take pride in knowing that we serve the crews that serve the entire planet. We and everyone else rely on you, and as long as Stearns® is around, you can rely on us.

54
SIZE CHARTS &
REARMING KITS



OUR HISTORY

1952

B. Howard takes a forward thinking offshoot of the company and names it Stearns. First boat cushions come off the line.

1971

Federal Boat Safety Act allows Stearns to invent new styles of PFDs. Introduction to industrial vests and jackets.

1973

Stearns creates the First Type III PFD.

2004

Stearns acquires
Sospenders.

2007

Stearns acquires Helium.

2008

Stearns / K2 join the
Coleman® Brand.

2017

The industry leadership
and technological
innovation continues.





America is our Home Port

American ingenuity still thrives in many Stearns® products. Centered around our Sauk Rapids, MN facility, our world-class products are designed, tested and made to American standards right in our own backyard. When you get a USA made Stearns® product, you not only help safeguard yourself in the water, but also the livelihood of other Americans.



CATALOG NAVIGATION ICONS

Easy-to-read icons will help you quickly spot the life-saving gear you need.



TYPE I PFDs

Designed for all waters, including rough or open waters, they're designed to turn unconscious or exhausted swimmers face-up in the water. Both recreational and commercial operators who frequent remote regions where rescue may be slow in coming should look for this design.



TYPE II PFDs

Near shore vests—the classic design with a neck float—designed to turn most unconscious or exhausted swimmers face-up in the water. This design is for calm, inland waters where there is a better chance for quick rescue.



TYPE III PFDs

These are generally considered to be the most comfortable style of jackets for various boating activities. Since these PFDs are designed without neck floats, they will generally not turn an unconscious person face-up. As a result, these jackets are best suited for calm, inland water where there is a better chance for quick rescue.



TYPE IV PFDs

Throwable devices designed to be used to provide aid to a person in the water, Type IVs can be cushions or buoys someone throws to a swimmer for added flotation. They're not designed for small children, non-swimmers or unconscious people.



TYPE V PFDs

These are special-use devices with restrictions on how they're utilized. Type Vs are especially valuable tools for industrial workers, because this class includes work vests, deck suits and hybrids.



TYPE V/II PFDs

Special-use, Type-V-performance jackets which meet USCG Type II requirements, but only when the people on board are wearing them.



TYPE V/III PFDs

Special-use, Type-V-performance jackets which meet USCG Type III requirements, but only when the people on board are wearing them. This type of rating is often found on inflatable-style life jackets as well as Stearns® Puddle Jumper® PFDs for children.



USCG

United States Coast Guard approved.



MED Approved

The Marine Equipment Directive is an initiative of the European Commission. Its intention is to create a single set of standards for authorized marine equipment required on all EU-flagged merchant vessels. The Stearns® brand offers several products which have been approved under the MED standards.



SOLAS GEAR

SOLAS—Safety of Life at Sea—gear is equipment that meets regulations set by the IMO—International Maritime Organization. Crews and operators of commercial boats are required to comply with these rules when they're in international waters, and even in some domestic areas.



Flame Resistant

Products made with Nomex® fiber add flame-resistance to their other safety features. They are ideal for those who have to face both fire and water hazards such as shipboard firefighters or oil rig workers.



Transport Canada Approval

Transport Canada is an initiative of the Canadian Commission. Its intention is to create a single set of standards for authorized marine equipment required on all Canada flagged merchant vessels. The Stearns® brand offers several products which have been approved under the T.C. standards.



TAA Compliant

The US government passed the Trade Agreements Act to promote global trade with countries that have free trade agreements and to restrict the kinds of products buyers may purchase under federal contracts. Many Stearns® industrial products are TAA-compliant.



Assembled in the USA

Assembled in the USA of US and foreign components.

STEARNSFLOTATION.COM



CUSTOMIZE IT

Personalize your Stearns® float coats, coveralls, jackets or vests with your company logo. We will embroider, screen print or patch almost any product for military, law enforcement, first responders and other associations. Restrictions apply, call 1-800-249-6859 or contact government@stearns.com for details.



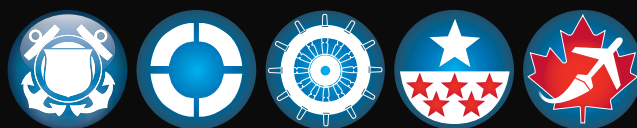




I590 TYPE S

COLD WATER
IMMERSION SUIT

HYPOTHERMIA PROTECTION



Stearns® I590 Type S provides quality hypothermia protection that will help protect you in rough, cold water. Made with 5-mm, stretchable, flame-retardant neoprene and featuring a lifting harness with stainless steel hardware for easy recovery from high seas, a buddy line with buckle and webbing loop for easily attaching to other people, and an inflatable head pillow support.

- Generous fit for easy donning
- Color-coded storage bag included

FACE SHIELD FOR SPRAY PROTECTION

3M™ SCOTCHLITE™ REFLECTIVE MATERIAL SOLAS-GRADE 3150-A PS WITH ADHESIVE BACKING

POCKET TO FIT MOST BRANDS OF APPROVED LIGHTS

SOLAS WHISTLE AND LIFTING HARNESS WITH STAINLESS STEEL HARDWARE

BUDDY LINE

FIVE-FINGERED INTEGRATED GLOVES

WATERPROOF ZIPPER

INSPECTION AND DONNING VIDEO AVAILABLE UPON REQUEST

DURABLE, NON-SLIP SOLES

INFLATABLE HEAD SUPPORT

child universal

2000027978

Replacement Bag: 2000028816
Weight: 44 to 110 lbs. (20-50 kg)
Max. Height: 4 ft. 11 in. (99-150 cm)
Bag Color: Yellow



adult small

2000027981

Replacement Bag: 2000028817
Weight: 110 to 250 lbs. (50-113 kg)
Max. Height: 5 ft. 8 in. (173 cm)
Bag Color: Red



adult universal

2000027982

Replacement Bag: 2000028813
Weight: 110 to 330 lbs. (50-150 kg)
Max. Height: 6 ft. 3 in. (191 cm)
Bag Color: Orange



adult oversize

2000027983

Replacement Bag: 2000028818
Weight: 220 to 375 lbs. (100-170 kg)
Max. Height: 6 ft. 9 in. (205 cm)
Bag Color: Green



I590

COAST GUARD COLD WATER IMMERSION SUIT



Stearns® I590 Coast Guard provides quality hypothermia protection that will help protect you in rough, cold water. Made with 5-mm, stretchable, flame-retardant neoprene.

- Generous fit for easy donning
- Color-coded storage bag included



FACE SHIELD FOR
SPRAY PROTECTION

3M™ SCOTCHLITE™ REFLECTIVE
MATERIAL SOLAS-GRADE 3150-A PS
WITH ADHESIVE BACKING

POCKET TO FIT MOST BRANDS
OF APPROVED LIGHTS

WATERPROOF ZIPPER

FIVE-FINGERED
INTEGRATED GLOVES

DURABLE, NON-SLIP SOLES

AIR RELIEF VALVES

INFLATABLE HEAD
SUPPORT



child universal

2000013552

Replacement Bag: 2000028809

Weight: 44 to 110 lbs. (20-50 kg)

Max. Height: 4 ft. 11 in. (99-150 cm)

Bag Color: Yellow



Adult small

2000013550

Replacement Bag: 2000028810

Weight: 110 to 250 lbs. (50-113 kg)

Max. Height: 5 ft. 8 in. (173 cm)

Bag Color: Red



Adult universal

2000013551

Replacement Bag: 2000028812

Weight: 110 to 330 lbs. (50-150 kg)

Max. Height: 6 ft. 3 in. (191 cm)

Bag Color: Orange



Adult oversize

2000013549

Replacement Bag: 2000028811

Weight: 220 to 375 lbs. (100-170 kg)

Max. Height: 6 ft. 9 in. (205 cm)

Bag Color: Green

I590 Type C

COLD WATER IMMERSION SUIT (EUROPEAN MODEL)

When lives are at stake, more maritime professionals worldwide rely on the Stearns® I590 Cold Water Immersion Suit than any other immersion suit brand. Stearns® I590 Type C provides quality hypothermia protection, made with 5-mm, stretchable flame-retardant neoprene and features a lifting harness with stainless steel hardware for easy recovery from high seas and a buddy line with buckle and webbing loop for easily attaching to other people.

- Generous fit for easy donning
- Color-coded storage bag included
- Must be worn with an approved life jacket



FACE SHIELD FOR SPRAY PROTECTION

POCKET TO FIT MOST BRANDS OF APPROVED LIGHTS

SOLAS WHISTLE AND LIFTING HARNESS WITH STAINLESS STEEL HARDWARE

BUDDY LINE

WATERPROOF ZIPPER

FIVE-FINGERED INTEGRATED GLOVES

USES 3M™ SCOTCHLITE™ REFLECTIVE MATERIAL SOLAS-GRADE 3150-A PS WITH ADHESIVE BACKING

INSPECTION AND DONNING VIDEO AVAILABLE UPON REQUEST

AIR RELIEF VALVES

DURABLE NON-SLIP SOLES



child universal

2000008107

Replacement Bag: 2000028805

Weight: 44–110 lbs. (20–50 kg)

Max. Height: 4 ft. 11 in. (99–150 cm)

Bag Color: Yellow



adult small

2000008108

Replacement Bag: 2000028806

Weight: 110–250 lbs. (50–113 kg)

Max. Height: 5 ft. 8 in. (173 cm)

Bag Color: Red



adult universal

2000008110

Replacement Bag: 2000028808

Weight: 110–330 lbs. (50–150 kg)

Max. Height: 6 ft. 3 in. (191 cm)

Bag Color: Orange



adult oversize

2000008109

Replacement Bag: 2000028807

Weight: 220–375 lbs. (100–170 kg)

Max. Height: 6 ft. 9 in. (205 cm)

Bag Color: Green



I580 CORE- GUARD®

CLOTHING WITH EHP

"EHP . . . Extended Hypothermia Protection"® I580O/B and the I580ORG also qualify to be used as USCG-approved Type V Work Vests.

HYPOTHERMIA PROTECTION

- Elastic opening accommodates radio antenna
- Inflatable head support
- Expandable radio pocket
- Water-resistant design with reinforced wear points
- Superior hypothermia protection with flotation
- Adjustment straps on ankles, thighs and wrists
- Insulated hood to help keep out wind and rain
- Roomy pockets plus handwarmer pockets
- Adjustable waist belt and leg zippers for easy-on and easy-off over work boots

- Double layer of durable nylon fabric in seat and knees
- Orange and Orange/Black: 91-111 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755
- ANSI: 424-568 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 8935
- Minimum 15.5 lbs of buoyancy
- Meets ANSI class 2, level 2 requirements



ORANGE/BLACK AND ORANGE ALSO QUALIFY AS USCG-APPROVED TYPE V WORK VESTS

COLOR:	Orange	
SIZES:	XS-3XL	
PART #'S:	XS	3000002913
	S	3000002914
	M	3000002915
	L	3000002916
	XL	3000002917
	2XL	3000002918
	3XL	3000002919

COLOR:	Orange/Black	
SIZES:	XS-3XL	
PART #'S:	XS	3000002907
	S	3000002908
	M	3000002909
	L	3000002910
	XL	3000002997
	2XL	3000002911
	3XL	3000002912

COLOR:	ANSI	
SIZES:	XS-3XL	
PART #'S:	XS	3000002920
	S	3000002994
	M	3000002993
	L	3000002992
	XL	3000002991
	2XL	3000002990
	3XL	3000002989

I077 Powerboat™

JACKET

Bomber-style float coats incorporate a better, more comfortable fit and improved wrist and waistband that won't expand when they get wet, giving you maximum comfort. Jackets can also be customized with patches or silk-screened logos for specific operators.



ANTI-EXPOSURE

- Integrated Hood
- Elastic opening accommodates radio antenna
- Expandable radio pocket
- Suisse Aire™ foam with a coated nylon outer shell
- Multiple pockets with hook-and-loop tape closure
- Water-resistant construction and design
- Minimum 15.5 lbs. buoyancy

- Orange and Orange/Black: 55-75 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755
- ANSI: 270-414 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 8935
- Meets ANSI class 2, level 2 requirements



COLOR:	Orange		
SIZES:	XS-3XL		
PART #'S:	XS	3000002981	
	S	3000002980	
	M	3000002979	
	L	3000002978	
	XL	3000002974	
	2XL	3000002973	
	3XL	3000002977	

COLOR:	GREEN ANSI		
SIZES:	XS-3XL		
PART #'S:	XS	3000002955	
	S	3000002954	
	M	3000002953	
	L	3000002952	
	XL	3000002951	
	2XL	3000002950	
	3XL	3000002949	

COLOR:	Orange/Black		
SIZES:	XS-3XL		
PART #'S:	XS	3000002988	
	S	3000002987	
	M	3000002986	
	L	3000002985	
	XL	3000002984	
	2XL	3000002983	
	3XL	3000002982	

COLOR:	Navy		
SIZES:	XS-3XL		
PART #'S:	XS	3000002976	
	S	3000002975	
	M	3000002972	
	L	3000002971	
	XL	3000002970	
	2XL	3000002969	
	3XL	3000002968	

IOSS windward™

JACKET

Mid-thigh-length flotation jacket features a concealed hood, storm cuffs and sealed seams to keep the elements out. Suisse Aire™ flotation foam for comfort with water-resistant construction and design.



ANTI-EXPOSURE

- Integrated Hood
- Elastic opening accommodates radio antenna
- Expandable radio pocket
- Suisse Aire™ foam with a coated nylon outer shell
- Multiple pockets with hook-and-loop tape closure
- Water-resistant construction and design
- Two-way Vislon® Zipper with storm flap

- Handwarmer and cargo pockets
- Minimum 15.5 lbs. buoyancy
- Orange and Orange/Black: 55-75 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755
- ANSI: 270-414 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 8935
- Meets ANSI class 2, level 2 requirements



COLOR:	Orange	
SIZES:	S-3XL	
PART #'S:	S	3000002936
	M	3000002935
	L	3000002934
	XL	3000002933
	2XL	3000002932
	3XL	3000002931

COLOR:	Green ANSI	
SIZES:	S-3XL	
PART #'S:	S	3000002961
	M	3000002960
	L	3000002959
	XL	3000002958
	2XL	3000002957
	3XL	3000002956

COLOR:	Navy	
SIZES:	S-3XL	
PART #'S:	S	3000002942
	M	3000002941
	L	3000002940
	XL	3000002939
	2XL	3000002938
	3XL	3000002937

COLOR:	Orange/Black	
SIZES:	S-3XL	
PART #'S:	S	3000002948
	M	3000002947
	L	3000002946
	XL	3000002945
	2XL	3000002944
	3XL	3000002943

I810 Rapid Rescue Extreme™

SURFACE DRY SUIT

Tape welded seams

Padded polyurethane
reinforced elbows

Built for extended wear, breathable fabric and padded elbows and knees offer optimum comfort.

- Internal suspenders provide optimum fit
- Reflective markings for added visibility
- Nylon fabric with a laminated, waterproof, breathable membrane

Not intended for prolonged immersion, recommended for surface rescue only. Does not provide buoyancy characteristics.

COLOR:	Orange/Black	
SIZES:	S-2XL	
PART #'S:	S	2000023956
	M	2000023957
	L	2000023958
	XL	2000023959
	2XL	2000023960
Not USCG-Approved		



Latex seals with Neoprene protectors around neck

Waterproof Zipper

Latex Seals with Neoprene Protectors Around Wrist

Relief Zipper

Padded Polyurethane Reinforced Knees

Built-in Socks



Built-in front pocket

Quick-release belt with attached
tether ring and four front
adjustable straps



- Durable 500D Cordura® fabric construction
- Leg straps for a secure fit
- Lash tab for fastening a knife or tools
- Lower front pocket provides room for storage
- 85 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755
- Minimum 22.5 lbs. of buoyancy

I652 VR2™ RESCUE VEST

A vest for the pros and an essential part of having the right gear at the right time with extra gear storage, including a modular accessory pocket system (pocket sold separately).

Rescue handle on back



REMOVABLE POCKET FOR I652 VR2™ RESCUE VEST

- Reflective SOLAS tape
- Lash tab
- 1-in. molle straps
- Coated mesh drainage panel

COLOR: Gray/Black

PART #:

swift water board

INFLATABLE RESCUE BOARD

- Woven nylon drop-stitch technology for extreme rigidity
- Non-slip EVA pad to help you stay on the board
- 3 D-rings to attach extra gear
- D-Ring loop for rescue line attachment
- Halkey-Roberts® fill valve for easy inflation
- 6 carry handles
- Reflective elements for added visibility
- Carry bag with mesh sides and drain holes
- Inflate with any high pressure pump with Halkey-Roberts® adaptor

COLOR:	Orange/Gray/Black
DIMENSIONS:	4 FT x 28 IN x 4 IN
PART #:	2000023989
PUMP: (sold separately)	15-PSI Water Sport 12V Pump: 2000014066



REINFORCED DROP-STITCH TECHNOLOGY

Multi-thread, woven nylon construction bonds multi-layer surfaces together

EVA PAD

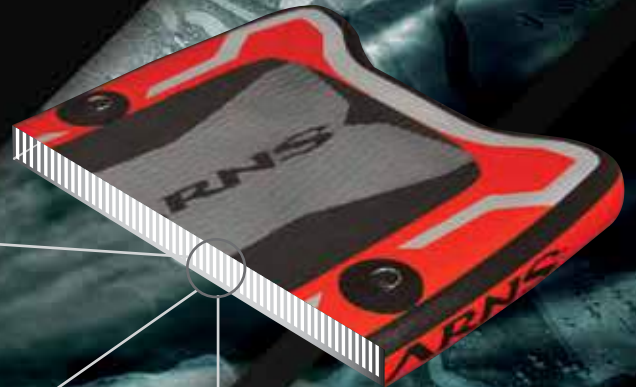
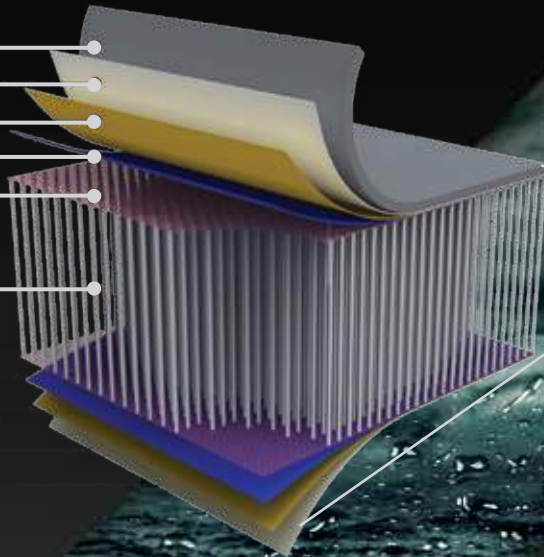
SURFACE BOUNCE

SLIM SHEET PVC

MERIDIAN PAD

PEDESTAL CLOTH

DROP-STITCH GAP



- Enables incredibly high pressures for a more rigid board
- PVC layers are strong and durable

EVA PAD

- Increases traction to help avoid falls
- Soft surface for more comfort while standing
- Helps protect from cuts, scrapes and bruises



I595

ICE RESCUE SUIT

Using the same technology as our SOLAS-approved immersion suits, you can expect professional performance when you need it most. Built from 5-mm neoprene, this suit offers enhanced buoyancy and hypothermia protection for extreme, cold-water conditions. The large ice pick pockets accommodate most models of picks.

COLOR:	Red
SIZES:	Adult Small: Up to 250 lbs. – Max Height: 5 ft. 8 in. (173 cm) Adult Universal: 110-330 lbs. – Max Height: 6 ft. 3 in. (191 cm) Adult Oversized: 220-330 lbs. – Max Height: 6 ft. 9 in. (205 cm)
PART #'S:	2000027421 (Adult Small) 2000027422 (Adult Universal) 2000027423 (Adult Oversized)
APPROVAL:	Not USCG-Approved

HOOD WITH OFFSET ZIPPER

WATERPROOF OFFSET ZIPPER FOR
BETTER FACE SEAL

CHEST HARNESS WITH STAINLESS
STEEL O-RINGS ON FRONT

3M™ SCOTCHLITE™
REFLECTIVE MATERIAL
SOLAS-GRADE 3150-A PS
WITH ADHESIVE BACKING

REINFORCED FABRIC ON
KNEES AND ELBOWS FOR
LONGER-LASTING DURABILITY

CONSTRUCTED OF 100% CLOSED-CELL
NEOPRENE

ADJUSTABLE WRISTS WITH
WRIST POCKET TO HOLD
ICE PICKS

INSULATED GLOVES

INCREASED LEG ROOM FOR ADDED COMFORT

BOOT SIZE: 16

THICK-SOLED BOOT WITH TREAD FOR
SURE FOOTING



I650

VR™ VERSATILE RESCUE VEST

A vest for the pros and an essential part of having the right gear at the right time with 65 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755 on front and back for improved nighttime visibility.

- Quick-release belt with attached tether ring and four front adjustable straps
- Waist belt under foam to help prevent ride-up
- Front and back fold-out side panels provide side protection for a full range of sizes (panels fold in for added ventilation)
- Stainless steel shoulder adjustment hardware for customized fit for tall or short wearers
- Longer torso length for greater body coverage
- Adjustable shoulders are elastic to take up excess fabric
- Removable crotch straps stow in pocket when not in use
- Convenient web attachment strip to clip a whistle
- Lash tabs on left and right chest and on shoulders for fastening a knife or tools
- Utility chest pad has multiple pockets and loops
- Lower front pocket provides room for storage
- Minimum 22.5 lbs. of buoyancy
- Chest: 30-52 inches (76-132 cm)

COLOR:	Red
SIZE:	Adult Universal
PART #:	I650RED-00-000

I651

AUXILIARY TETHER SYSTEM

Optional tether system for advance-trained rescue personnel.

- For use with I650 VR™ Versatile Vest and I652 VR2™ Rescue Vest
- Supports up to 1,100 lbs. when properly integrated with the I650/I652 cam lock buckle-release system
- Allows for right or left shoulder placement

PART #:	I651BLK-00-000
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6141

LOW-PROFILE VEST

Featuring contoured soft foam and adjustable neoprene shoulders for maximum maneuverability. Works well with utility belt.

- High-tenacity nylon oxford outer shell and lining
- Triple side adjustments and elastic side panels for a comfortable and secure fit
- Spacious side entry front pocket constructed with durable Cordura® Fabric
- Minimum 15.5 lbs. of buoyancy
- 61 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755

COLOR:	Orange and Black	
SIZES:	S-2XL	
PART #'S:	Orange	Black
	S 6141ORG-02-000	6141BLK-02-000
	M 6141ORG-03-000	6141BLK-03-000
	L 6141ORG-04-000	6141BLK-04-000
	XL 6141ORG-05-000	6141BLK-05-000
	2XL 6141ORG-06-000	6141BLK-06-000

Light not included



4185

TYPE III SAR VEST

Designed with two leg straps that stow inside a storage pocket, 2-in.-wide adjustable belts, emergency whistle and chest strap.

- 2-in.-wide reflective strip on back and 3/4-in. reflective strip around collar
- Four pockets, D-Rings
- Hook-and-loop patch for light (light not included)
- Center front zipper
- Fleece-lined collar
- Minimum 15.5 lbs. of buoyancy
- 69 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755 on panels

COLOR:	International Orange		
SIZES:	S-4X/7X		
PART #'S:	S	4185ORG-02-000	
	M	4185ORG-03-000	
	L	4185ORG-04-000	
	XL	4185ORG-05-000	
	2XL	4185ORG-06-000	
	3XL	4185ORG-07-000	
	4XL/7XL	4185ORG-08-000	



I426

SAR FLOTATION VEST

With soft flotation foam and durable, lightweight mesh, this vest offers comfort and ventilation.

- Two 1.5-in. encircling belts, adjustable chest strap and zippered front
- Two pockets with hook-and-loop tape closures
- Soft Aquafoam™ and durable Crosstech® flotation foam
- D-rings for attaching gear
- Rolled, stand-up collar
- Minimum 15.5 lbs. of buoyancy
- 66 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755

COLOR:	International Orange		
SIZES:	S-3XL		
PART #'S:	S	2000011415	
	M	2000011416	
	L	2000011417	
	XL	2000011418	
	2XL	2000011419	
	3XL	2000011420	

RESCUE MATE™ RESCUE BAGS

1-in.-wide reflective tape around bag for visibility.

- Quick-release carrying strap
- Durable, 1,000 D Cordura® fabric bag
- 3/8-in. braided, floating polypropylene rope
- 1,800 lbs. tensile strength

COLOR:	International Orange (ORG)
ROPE LENGTH:	50 ft., 70 ft., 100 ft.
PART #'S:	1020ORG-00-000 (50-ft. of rope) 1021ORG-00-000 (70-ft. of rope) 1022ORG-00-000 (100-ft. of rope)



I014 Man overboard® INFLATABLE LIFE RING



Inflatable ring buoy throws like a baseball and inflates automatically in less than 5 seconds.

- Reusable break-away pouch with strong polypropylene retrieval harness
- 3M™ Scotchlite™ Reflective Material
- SOLAS-grade 3150-A PS with adhesive backing
- Automatic, water-activated CO₂ inflation
- Inflates to 13 in. ID, 23 in. OD

SIZE:	Universal
PART #:	I014YEL-00-000
REARMING KIT #:	3000001919
APPROVAL:	Not USCG-Approved



5600 NEOPRENE COLD WATER GLOVES

2-mm neoprene cold-weather gloves specially glued and blind-stitched for a secure, comfortable fit.

- Rugged shark skin palm for a sure grip

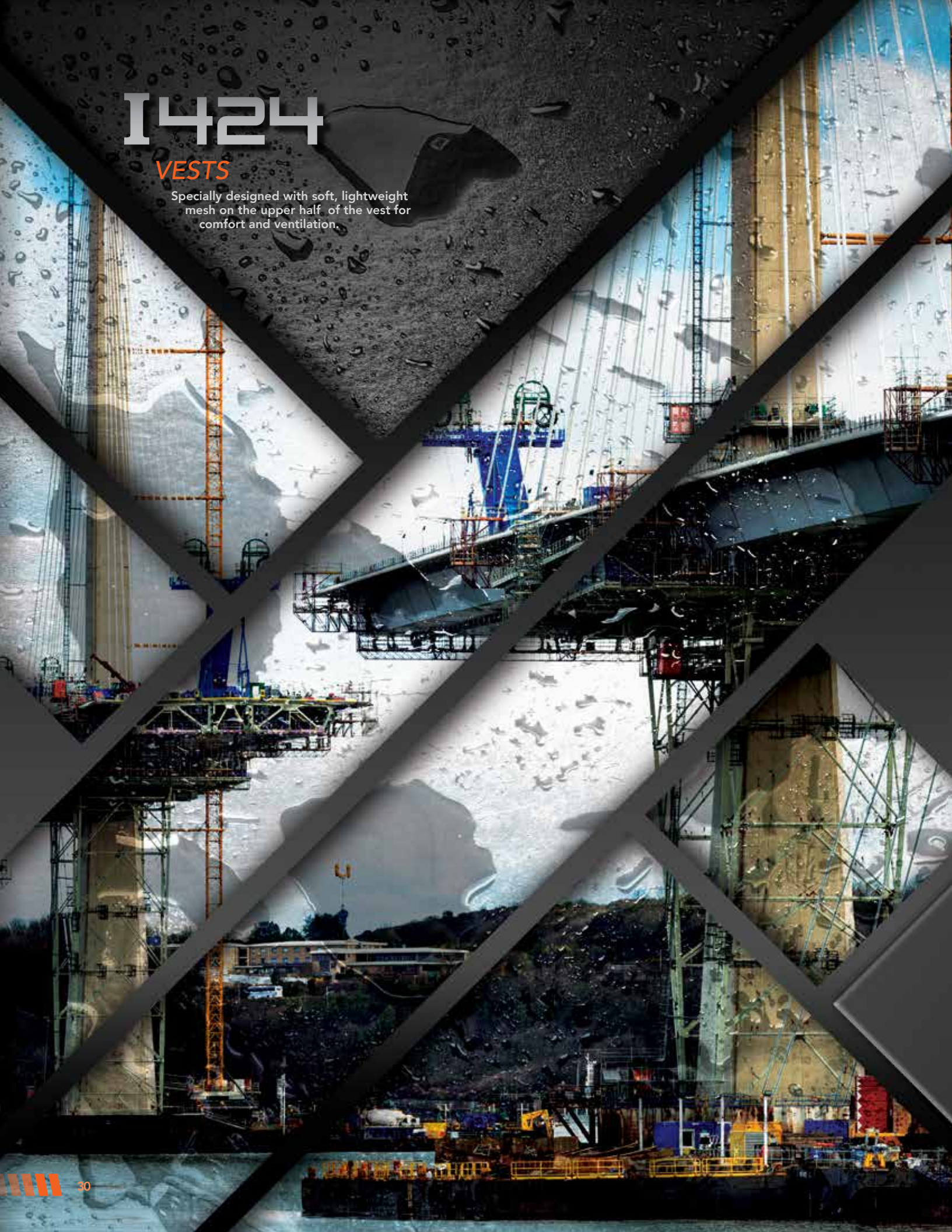
COLOR:	Black (BLK)
SIZES:	S-2XL
PART #'S:	S 2000020063 M 2000020064 L 2000020065 XL 2000020066 2XL 2000020067



I424

VESTS

Specially designed with soft, lightweight mesh on the upper half of the vest for comfort and ventilation.



work gear



- Tough, nylon oxford outershell – ANSI-approved with polyester outershell
- Two encircling body straps with zippered front
- Two pockets with hook-and-loop tape closures
- Lightweight, durable Crosstech® flotation foam
- D-rings for attaching gear
- Minimum 15.5 lbs. of buoyancy
- Orange: 37 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755
- ANSI Green 224 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 8935
- ANSI Orange: 168 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6187
- ISEA 107-2010 Class II reflective

Opening on back to accommodate most brands of fall protection harnesses

BACK



ORANGE ONLY



GREEN ANSI AND ORANGE ANSI

COLOR:	Green ANSI, Orange ANSI and Orange	
SIZES:	S-3XL	
PART #'S:		
GREEN ANSI	ORANGE ANSI	ORANGE
S 3000001117	I424ORG-02-ANS	2000011409
M 3000001118	I424ORG-03-ANS	2000011410
L 3000001119	I424ORG-04-ANS	2000011357
XL 3000001120	I424ORG-05-ANS	2000011412
2XL 3000001121	I424ORG-06-ANS	2000011413
3XL 3000001123	I424ORG-07-ANS	2000011414

water- resistant

GEAR BAG



- Water-resistant treated fabric
- Heat-welded seams prevent leaks
- Durable nylon and polyester fabric construction
- Convertible carry handle/shoulder strap system lets you carry gear on your back or by hand
- Side handle for more carrying control
- Compression straps help provide better weight distribution
- Water-resistant side pocket
- Daisy chain for attaching extra gear
- Boot storage compartment (120 L only)
- Durable, oversized YKK Vislon® zipper

COLORS:	GRAY/BLACK	
SIZES:	60 L, 90 L, 120 L	
PART #'S:	60 L	2000023947
	90 L	2000023948
	120 L	2000023949
DIMENSIONS:	60 L	24 x 14.5 x 11.5 in.
	90 L	27.5 x 16 x 13.5 in.
	120 L	32.5 x 17 x 14.5 in.



90 L

60 L

120 L

I100/I102

MERCHANT MATE™ I VEST

Type I flotation vest is reversible for quick donning and designed to keep most unconscious wearers face-up.

- Stackable for easy storage
- Heavy-duty stainless steel hardware
- 62 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755

COLOR:	International Orange (ORG)
SIZES:	I100 Adult Universal (more than 90 lbs. or 41 kg) I102 Child Universal (less than 90 lbs. or 41 kg)
PART #'S:	2000011390 (Adult Universal) 2000011391 (Child Universal)

EXTENSION STRAP

PART #:	I001STR-00-000
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I120

CREW MATE™ VEST

Type I flotation vest offering safety and reliability in offshore use situations. Designed to keep most unconscious wearers face-up.

- Provides a minimum of 22 lbs. (98 Newtons) of buoyancy
- Hinged back stays out of the way when not in use
- Contoured neckline for comfortable wear
- Body-encircling belt and chest strap
- Light-mounting loop on shoulder panel
- 71 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755 reflective panels

COLOR:	International Orange (ORG)
SIZE:	Adult Universal
PART #:	2000011392



I600

DELUXE MERCHANT MATE™ II VEST

Featuring Aquafoam™ flotation foam with a heavy-duty nylon shell and lining with a foam-filled collar for additional head support.

- 62 sq. in. (400 sq. cm) of 3M™ Scotchlite™ Reflective Material SOLAS-grade 6755 on panels and collar
- Collar adjusters for improving flotation angle
- Special opening on back to accommodate most brands of fall protection harnesses
- Hook-and-loop tape patch on shoulder of vest to mount light for best visibility
- USCG-approved whistle, with pocket for whistle and light storage

COLOR:	International Orange (ORG)
SIZE:	Adult Universal
PART #:	2000004522



Front



ALL-AROUND
INDUSTRIAL
USE



I223 FORCE™ II VEST

Rugged work vest with Aquafoam™ flotation foam that retains buoyancy even when punctured.

- Coated with strong, durable, easy-to-clean PVC
- Available with Delrin® (000) buckle (image 1) or stainless steel (MBC) snap hooks and D-rings (image 2)
- Opening on back to accommodate most brands of fall protection harnesses
- Two encircling belts with snag-resistant buckles
- Self-extinguishing under ASTM1692-74
- 17.5 lbs. buoyancy
- 19 sq. in. of 3M™ Scotchlite™ Reflective SOLAS-grade 3150-A PS 6755 with adhesive backing on panels

COLOR:	International Orange (ORG)
SIZE:	Adult Universal and Oversize
PART #S:	2000013834 PFD I223 IND THE FORCE II ORG 2000015183 PFD I223 IND FRCEII VINYL DP OVS ORG 2000015881 PFD I223 IND WORK W/METAL BUCKL ORG

I310 FORCE™ II VEST

- Tough, nylon oxford outer shell
- Encircling body strap and chest strap
- Adjustable shoulder straps
- Lightweight, durable Crosstech® flotation foam
- 26 sq. in. 3M™ Scotchlite™ Reflective Material SOLAS-grade 6755
- Minimum 17.5 lbs. buoyancy

COLOR:	Orange
SIZE:	Adult Universal
PART #:	2000011468

I223 FORCE™ II VEST REMOVABLE POCKETS

Set of two removable pockets to fit most models of vinyl-dipwork vests.

- Tough 600D polyester with reflective tape
- Front pocket made to hold a knife, snacks, etc.
- Large back pockets to accommodate radio, battery equipment, etc.
- 13 sq inches of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755

COLOR:	International Orange (PKT)
PART #:	2000011467





Belt tunnel reduces snag hazard

I222 WORK MASTER™ VEST

Soft, comfortable, closed-cell foam and encircling body belt with belt tunnels to reduce snag hazards and slides for quick adjustment.

- Maximum comfort in a work vest
- Hinged back panel
- Heavy-duty nylon shell
- Marine mesh inner lining for breathability
- Flotation collar for added protection
- 17.5 lbs. of buoyancy
- 71 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755 on panels

COLOR:	International Orange (ORG)
SIZES:	Adult Universal and Oversize
PART #S:	2000004520 (Adult Universal) 2000004521 (Adult Oversize)



2001 ADULT GENERAL PURPOSE VEST

- Crosstech® flotation foam with 200D nylon oxford outer shell
- Two encircling body belts and one chest strap
- Minimum 15.5 lbs. buoyancy.
- 32 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755 on panels

COLOR:	International Orange (ORG)
SIZES:	Adult Universal
PART #:	2000011389



I404 SHIP MATE™ II VEST

Nylon shell and Vislon® zipper featuring roomy armholes and adjustable side tabs with marine mesh inner lining.

- Minimum 15.5 lbs. buoyancy
- 62 sq. in. (400 sq. cm) of 3M™ Scotchlite™ Reflective Material SOLAS-grade 6755 on panels

COLOR:	International Orange (ORG)
SIZES:	Adult Universal
PART #:	I404ORG-00-000F



I405 WELDER'S VEST

Perfect for marine welding with tough fiberglass shell and Vislon® zipper featuring side adjustments for a secure fit and Aquafoam™ flotation foam.

- Roomy armholes
- Marine mesh inner lining
- Fiberglass front for marine welding, rated up to 1000°
- Minimum 15.5 lbs. buoyancy

COLOR:	International Orange (ORG)
SIZES:	Adult Universal
PART #:	I405ORG-00-000



I416 DECK HAND™ II VEST

Heavy-duty flotation featuring ten flotation panels for a flexible, contoured fit with Vislon® zipper and heavy-duty encircling body belt.

- Chest pocket with hook-and-loop tape closure
- Side adjustments
- Tough nylon outer shell with marine mesh inner lining
- Sized for a comfortable fit
- Minimum 15.5 lbs. buoyancy
- 62 sq. in. (400 sq. cm) of 3M™ Scotchlite™ Reflective Material SOLAS-grade 6755 on panels

COLOR:	International Orange (ORG)	
SIZES:	S-4XL	
PART #'S:	S	I416ORG-02-000F
	M	I416ORG-03-000F
	L	I416ORG-04-000F
	XL	I416ORG-05-000F
	2XL	I416ORG-06-000F
	3XL	I416ORG-07-000F
	4XL	I416ORG-08-000F
	(4XL has nylon oxford lining not mesh)	



I422 FIRST MATE™ VEST

Quality, four-pocket flotation vest featuring adjustable side tabs for a quick, contoured fit.

- Hook-and-loop closure on pockets
- Contoured foam cut
- Sturdy D-rings
- Vislon® zipper
- Minimum 15.5 lbs. of buoyancy
- 62 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755

COLOR:	International Orange (ORG)	
SIZES:	S-3XL, 4XL/7XL	
PART #'S:	S/M	2000011404 32-40 in. (76-102 cm)
	L/XL	2000011405 42-50 in. (107-127 cm)
	2XL	2000011406 50-52 in. (127-132 cm)
	3XL	2000011407 54-56 in. (137-142 cm)
	4XL/7XL	2000011408 48-68 in. (122-172 cm)

I460 WORK BOAT™ VEST



Heavy-duty flotation featuring two adjustable belts for a secure, comfortable fit and leg straps for added safety and improved in-water performance.

- Oversized armholes for improved range of motion
- Durable nylon shell with marine mesh inner lining
- Minimum 15.5 lbs. buoyancy
- 62 sq. in. (400 sq. cm) of 3M™ Scotchlite™ Reflective Material SOLAS-grade 6755

COLOR:	International Orange (ORG)	
SIZES:	S-3XL	
PART #'S:	S	I460ORG-02-000F
	M	I460ORG-03-000F
	L	I460ORG-04-000F
	XL	I460ORG-05-000F
	2XL	I460ORG-06-000F
	3XL	I460ORG-07-000F



I465 VERSATILE™ VEST



Our most versatile industrial vest. Featuring a tough, nylon shell with seven-piece foam design for all-day comfort.

- Four roomy pockets for accessories with full hook-and-loop tape closures
- Rustproof Vislon® zipper
- Multiple foam inserts for exceptional flexibility and freedom of movement
- Quick-adjust side tabs for secure fit and comfort
- Eyelets for attaching lights, badge, etc.
- Minimum 15.5 lbs. of buoyancy
- 55 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755

COLOR:	International Orange (ORG)	
SIZES:	S-3XL	
PART #'S:	S	I465ORG-02-000F
	M	I465ORG-03-000F
	L	I465ORG-04-000F
	XL	I465ORG-05-000F
	2XL	I465ORG-06-000F
	3XL	I465ORG-07-000F



I624 DECK HAND™ VEST



Soft, lightweight mesh designed for comfort and ventilation. It includes a rustproof Vislon® zipper and heavy-duty encircling body belt.

- Tough, nylon oxford outershell
- 1-in. encircling body belt and side adjustments for a secure fit
- Light, durable Crosstech® flotation foam
- 39 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755

COLOR:	International Orange (ORG)	
SIZES:	S-3XL	
PART #'S:	S	2000011432
	M	2000011433
	L	2000011434
	XL	2000011435
	2XL	2000011436
	3XL	2000011437





1471

MANUAL/AUTOMATIC
INFLATABLE
WORK VEST



BACK



- USCG-approved
- Tri-fold design for easy repacking
- Fall protection harness opening
- Puncture-resistant shell wipes clean
- Lightweight, streamlined design
- 31.5 sq. in. of reflective tape
- Emergency whistle
- Halkey-Roberts® 1F automatic inflator
- Minimum 35 lbs. of buoyancy

USCG approved as a Work Vest (only when worn) under 46 CFR 160.053 for use on all inspected and un-inspected commercial vessels of any length and USCG approved for use in lieu of a Type II PFD under 46 CFR 160.064 on un-inspected commercial vessels less than 40 feet in length not carrying passengers for hire.

COLOR:	Orange
SIZES:	Adult Universal and Oversize
PART #'S:	3000003509 (Adult Universal) 30-52 in. 3000004723 (Adult Oversize) 30-62 in.
REARMING KIT:	0947KIT-00-000



FRONT



1470

ULTRA COMMERCIAL AUTOMATIC/ MANUAL INFLATABLE LIFE JACKET

USCG-Approved Type V for use when worn on uninspected commercial vessels less than 40 ft. in length not carrying passengers for hire. Approved substitute for a Type II or III PFD only when worn and used in accordance with the owner's manual.

- High-visibility reflective tape and emergency whistle
- Halkey-Roberts® 1F automatic inflator with single-point indicator
- Automatic inflation when submerged in water, manual inflation by pulling lanyard or by oral tube
- Provides 33.7 lbs. (150 Newtons) of buoyancy when fully inflated
- Clear window to view arming status of mechanism
- Pocket and D-ring to keep extra cylinder or gear close
- 2-in. adjustable belt for secure fit
- Mesh storage bag, cylinder and bobbin included
- Optional back flap for logo identification
- Heavy-duty nylon outershell
- Tri-fold design provides comfortable fit and easy repacking
- 3M™ Scotchlite™ Reflective Material SOLAS-grade 6755 on front

COLOR:	Black and Orange
SIZE:	Adult Universal (more than 90 lbs. or 41 kg)
PART #'S:	Orange: 1470ORG-00-000 1470OBF-00-000 (with back flap) Black: 1470BLK-00-000 1470BBF-00-000 (with back flap)
REARMING KIT:	#0927KIT-00-000



1443

AUTOMATIC/MANUAL INFLATABLE LIFE JACKET

- Nylon construction with reflective accents
- Soft Hydroprene™ collar
- Tri-fold design repacks easily
- Converts from automatic to manual-only operation
- Sailing harness
- D-Ring and lash tab
- Patented L-Tab™ webbing catch
- Arming status window
- 33.7 lbs. (150 Newtons) of buoyancy

COLOR:	Gray/Yellow
SIZE:	Adult Universal
PART #:	2000023941
REARMING KIT:	#0924KIT-00-000



1439

ULTRA 4000 AUTOMATIC/MANUAL INFLATABLE LIFE JACKET

Convertible from auto to manual by changing the water-soluble pill cage to a yellow manual override tab.

- Nylon outershell with D-ring and cylinder storage pocket
- High-visibility reflective tape and emergency whistle
- Secumar® 1F automatic inflator with single-point indicator
- Automatic override tab to rearm as a manual only
- Provides 33.7 lbs. (150 Newtons) of buoyancy when fully inflated
- Clear window to view arming status of mechanism
- 2-in. adjustable belt for secure fit

COLOR:	Black and Orange	
SIZE:	Adult Universal	
PART #'S:	Black	1439BLK-00-000
	Orange	1439ORG-00-000
REARMING KIT:	#0924KIT-00-000	



1249 ANSI

MANUAL INFLATABLE LIFE JACKET

Essential gear for crews looking for comfortable, high-visibility protection.

- 33-g manual
- ANSI/ISEA 107-2010 Class 1, Level 2
- Cylinder seal indication
- Nylon shell with polyester overlay and fleece lined collar
- Multiple storage pockets
- Constructed of lightweight, durable, flame resistant, Nomex® fabric (orange only)
- 170 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 8935

COLOR:	ANSI and Orange Nomex®	
SIZE:	S-XL	
PART #'S:	ANSI S/M	3000001122
	ANSI L/XL	3000001124
Orange Nomex® S/M 3000002922 S/M 30-42 in. (76-107 cm)		
Orange Nomex® L/XL 3000002921 L/XL 44-48 in. (112-122 cm)		
REARMING KIT:	#0932KIT-00-000	



1339

ULTRA 3000 AUTOMATIC/MANUAL INFLATABLE LIFE JACKET

- Secumar® 6F automatic inflator
- Automatic inflation when submerged in water
- Manual inflation by pulling lanyard or by oral tube
- Minimum 33.7 lbs. (150 Newton) buoyancy
- 2-in. encircling body belt and reflective tape
- Mesh bag included for easy storage

COLOR:	Orange
SIZE:	Adult Universal
PART #:	3000004844
REARMING KIT:	#0923KIT-00-000



1271

MANUAL INFLATABLE LIFE JACKET

- Halkey-Roberts® 6F manual inflator
- Quick and reliable manual CO₂ inflation by pulling lanyard or by oral tube
- Minimum 22.5 lbs. (100 Newton) buoyancy when fully inflated
- Durable, 200D nylon outer shell and an adjustable belt

COLOR:	Orange and Blue
SIZE:	Adult Universal
PART #'S:	Orange 2000004039 Blue 1271BLU-00-0005
REARMING KIT:	#0948KIT-00-000



C-Tek™ 24 AUTOMATIC

INFLATABLE LIFE JACKET (FAMILY 1275)

- Nylon Construction
- Arming Status Window
- Patented L-Tab™ Webbing Catch
- 22.5 lbs. of Buoyancy

COLOR:	Grey and Yellow
SIZE:	Adult Universal
PART #'S:	3000004367
REARMING KIT:	#0975



C-Tek™ SS 33 AUTOMATIC/ MANUAL

INFLATABLE LIFE JACKET (FAMILY 1493)

- Nylon Construction with Hydroprene™ Collar
- Side System Entry Point
- Converts from Automatic to Manual-Only Operation
- D-Ring
- Arming Status Window
- Patented L-Tab™ Webbing Catch
- 33.7 lbs. of Buoyancy

COLOR:	Gold and Grey
SIZE:	Adult Universal
PART #:	2000013887
REARMING KIT:	#0924

INFLATABLES



Showing use of oral inflation tube.



0275

INFLATA-BELT™ MAX MANUAL BELT PACK

- Quick and reliable manual CO₂ inflation by pulling lanyard or oral tube
- Durable nylon shell for abrasion resistance
- Provides 33.7 lbs. of buoyancy when inflated by the CO₂ cylinder
- Secumar® 3F manual inflator mechanism
- Single-point indicator shows inflatable is ready to use
- Worn comfortably around waist
- Heavy-duty adjustable waist belt and torso slide straps for a custom fit
- Requires second stage donning

COLOR:	Navy
SIZES:	Adult Universal
PART #:	2000008822
REARMING KIT:	#0932KIT-00-000



0575

INFLATA-BELT™ MAX AUTOMATIC BELT PACK

- Automatically inflates when submerged in water or manual inflation by pulling lanyard or by oral tube.
- Secumar® 6F automatic inflator
- Minimum of 33.7 lbs. buoyancy when fully inflated
- D-ring and 1.5-in. heavy-duty adjustable waist belt and torso slide strap for a custom fit
- Second stage donning required

COLOR:	Navy
SIZES:	Adult Universal
PART #:	0575NAV-00-000
REARMING KIT:	#0923KIT-00-000

NOMEX® VESTS



I416 NOMEX® DECK HAND™ II VEST WITH NOMEX® FABRIC

Heavy-duty flotation featuring ten flotation panels for a flexible, contoured fit with Vislon® zipper and heavy-duty encircling body belt. Nomex® fabric overlay on shell and lining with UL-listed nylon fabric underneath.

- Constructed of lightweight, durable, flame resistant, Nomex® fabric
- Chest pocket with hook-and-loop tape closures
- Side adjustments
- Tough nylon outer shell with marine mesh inner lining
- Sized for a comfortable fit
- 62 sq. in. (400 sq. cm) of 3M™ Scotchlite™ Reflective Material SOLAS-grade 6755 on panels
- Minimum 15.5 lbs. buoyancy

COLOR:	International Orange (ORG)	
SIZES:	S-4XL/7XL	
PART #'S:	S	300000
	M	3000002928
	L	3000002927
	XL	3000002926
	2XL	3000002925
	3XL	3000002924
	4XL/7XL	3000002923

Sometimes water and fire do mix. For just those situations, many Stearns® products are made from flame-resistant Nomex® fiber. Developed and rigorously tested by DuPont™, Nomex® fiber is the first choice for those facing extreme heat and flame hazards, such as shipboard firefighters or oil rig workers. From freezing waters to raging infernos, we have you covered, literally. Our Nomex® vests have a fire rating of 2.



1249 NOMEX® MANUAL INFLATABLE LIFE JACKET WITH NOMEX® FABRIC

- Constructed of lightweight, durable, flame resistant, Nomex® fabric
- Inflates to 33.7 lbs. of buoyancy
- Secumar® 3F manual inflator
- Multiple pockets to accommodate your gear
- Convenient front buckle and D-rings
- Fleece-lined neck collar wicks away moisture
- 24 sq. in. of 3M™ Scotchlite™ Reflective Material SOLAS grade 6755

COLOR:	International Orange	
SIZES:	S-XL	
PART #'S:	S-M	3000002922 30-42 in. (76-107 cm)
	L-XL	3000002921 44-48 in. (112-122 cm)
REARMING KIT:	#0932KIT-00-000	



oceanmate™ 1

VESTS

- Meets 2010 SOLAS requirements
 - Heavy-duty hardware with an attached SOLAS whistle
 - Light attachment
 - Lifting loop
 - Buddy line
 - Complies with LSA Code 2003 Ed, MSC. 200(80) and MED
 - 63 sq. in. of 3M™ Scotchlite™ Reflective Material
- SOLAS grade 6755



I150 Child

COLOR:	International Orange
WEIGHT:	33 lbs. to 95 lbs.
PART #:	2000019690



I160 Adult

COLOR:	International Orange
WEIGHT:	More than 95 lbs.
PART #:	2000019691
	Available with bilingual markings for TC-certified version.



I140 Infant

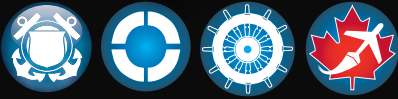
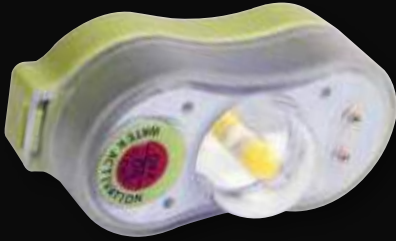
COLOR:	International Orange
WEIGHT:	Less than 33 lbs.
PART #:	2000019689



SOLAS Adult EXTENSION STRAP

- Additional strap for chest sizes 60–69 in.
- For use with I160 Adult





ACR® Hemilight™ 3 SURVIVOR LIGHT

Attaches to almost any style life jacket to safely meet USCG, MED and SOLAS requirements.

- High-intensity flashing LED light automatically activates in salt or fresh water
- Attachment loops accommodate up to 2-in. (5-cm) webbing
- Manual deactivation switch
- Runtime of 20+ hours
- Compact design with rounded edges to maintain the integrity of inflatable life jackets
- Tough design provides years of useful service

COLOR:	Yellow
PART #:	I916LTE-00-000
APPROVALS:	USCG - 161.012/97/0 SOLAS Approved USCG/SOLAS - 161.112/97/0 MED Approved TC - 41494/A0 BV

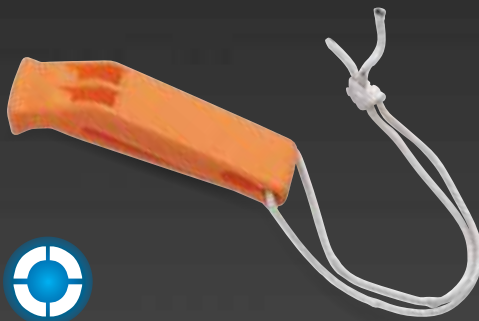
ACCESSORIES



Electric Fuel/Water Activated STROBE LIGHT

- Fully-automatic strobe light works in both fresh water and seawater
- Lightweight, compact and smooth design for easy storage
- Bright white flashing light
- Easy to secure with built-in attachment clip (fits either 2.5-cm or 5-cm belt strap)
- Classified as nonhazardous for transportation
- Fully-approved to 1999 SOLAS amendments - IMO Resolution 81 (70)

COLOR:	Orange (LTE)
PART #:	2000018020
APPROVALS:	USCG approval no. 161.012/71/0 SOLAS approval no. 161.112/71/0 EC Type Approval and MED TC 309.080.003



whistle

USCG-approved whistle for PFDs, immersion suits and life rafts

- Meets 46CFR 94.42-5 and SOLAS requirements
- Complete with tether line
- Complies with SOLAS/USCG

COLOR:	Orange (WHL)
PART #:	3000001265



1921 LTE ACR® Firefly 3 Waterbug™ STROBE LIGHT

Using a safety line and hook-and-loop tape, this light attaches to shoulder patch of vest when in use.

- High intensity omni-directional Xenon 360° strobe visible from more than 1 n.m. (1.9 km)

PART #:	1921LTE-00-NAV
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I024WHT:
24 in. White

I031ORG
30 in. Orange

I030ORG-00-REF
30 in. Orange with
reflective material

I024ORG
24 in. Orange



RING BUOY

Molded from high-impact, low-density polyethylene for superior durability in the most severe weather conditions.

- Rope is replaceable

COLORS:	White and Orange
PART #/SIZES:	I024WHT: 24 in., 5.5 lbs. (61 cm, 2.4 kg) I030ORG: 30 in., 5.6 lbs. (76.2 cm, 2.5 kg)

I030ORG-00-REF the approximate ID is 17.75" to 18.0" and the approximate OD is 29.75" to 30.0"



RING BUOY WITH REFLECTIVE TAPE

Molded from high-impact, linear, low-density polyethylene for superior durability in the most severe environmental conditions.

- Encircling rope is replaceable
- SOLAS-grade 3150-A PS 3M™ Scotchlite™ Reflective Material with adhesive backing

COLORS:	Orange
SIZE:	30 in., 5.5 lbs. (2.5 kg, 76.2 cm)
PART #'S:	I030ORG-00-REF I024ORG: 24 in., 5.5 lbs. (61 cm, 2.4 kg)

I024ORG-00-000 the approximate ID is 12.75"-13.0" and the approximate OD is 23.75" to 24.0"



BRIDGE BUOY

Molded from high-impact linear, low-density polyethylene for superior durability in the most severe environmental conditions.

- SOLAS-grade 3150-A PS 3M™ Scotchlite™ Reflective Material
- For use with quick-release ring buoy brackets

COLORS:	Orange
SIZE:	30 in., 8.8 lbs. (76.2 cm, 4.0 kg)
PART #:	I031ORG-00-000

I025

RING BUOY BAG

Replacement bag for I023 and I027

COLOR:	International Orange
PART #:	I025ORG-00-000



I023

RING BUOY ROPE WITH BAG

Throw line attaches to ring buoy for easy storage and quick deployment.

- Storage bag features cinch and grab straps
- Made from weather-resistant, tough Cordura® Fabric
- Contains highly-visible, 3/8-in. polypropylene floating rope

COLOR:	International Orange
SIZES:	90 ft. and 150 ft.
PART #'S:	I023ORG-00-000 (90-ft. of rope) I027ORG-00-000 (150-ft. of rope)



I026STL

STAINLESS RING BUOY BRACKET

Ring buoy bracket attaches with two 1/4-in. screws (not included).

- 304-grade stainless steel

COLOR:	Stainless
SIZES:	Universal
PART #'S:	I026STL-00-000
HOOK DIMENSIONS:	6.4 x 3.75 in.



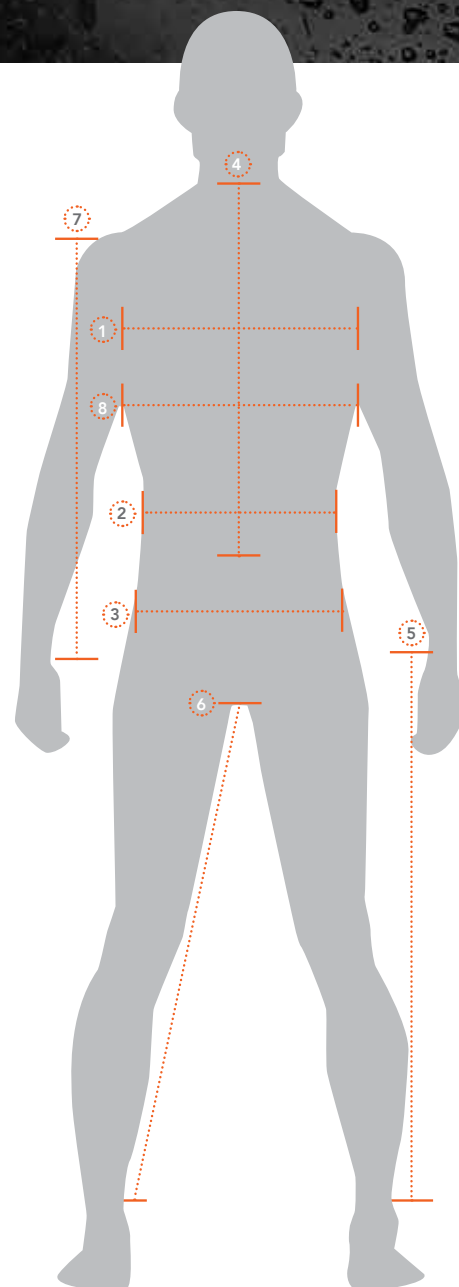
Adult Flotation PRODUCTS SIZING CHART

THE RIGHT FIT IS THE SAFEST FIT

The best way to survive a situation in the water is to make sure no one ends up in the water. Properly fitting gear is one of the best ways to avoid numerous dangers. The right-sized gear frees up your arms and legs making for easier movement in dicey situations. Plus, a comfortable fit lets you focus on your job instead of your suit or jacket. To ensure you find the right size for you, use the chart below and stay safe out there.

DEFINITIONS

- 1 CHEST:** Circumference of user's chest
- 2 WAIST:** Circumference of suit at waist measured inside the suit
- 3 HIP:** Circumference of suit at hip measured inside the suit
- 4 CENTER BACK LENGTH:** Length of suit from neckline seam to waist seam at center back
- 5 OUTSEAM:** Length of suit from waist seam to bottom of leg at side seam
- 6 INSEAM:** Length of suit from crotch to bottom of leg at inner leg seam
- 7 SLEEVE:** Length of sleeve from seam at shoulder to bottom of sleeve
- 8 CENTER BACK WIDTH:** Width of back from armhole seam to armhole seam at narrowest point











SIZE:	XSMALL	SMALL	MEDIUM	LARGE	XLARGE	2XLARGE	3XLARGE
CHEST SIZE:	32"-34"	36"-38"	40"-42"	44"-46"	48"-50"	50"-52"	54"-56"
CHEST*:	42"	46"	50"	54"	58"	60"	64"
WAIST:	38"	42"	46"	50"	54"	56"	60"
HIP:	42"	46"	50"	54"	58"	60"	64"
CENTER BACK LENGTH:	17-7/8"	18-1/2"	19-1/8"	19-3/4"	20-3/8"	20-3/4"	21-3/8"
OUTSEAM:	41-1/2"	42-1/2"	43-1/2"	44-1/2"	45-1/2"	46"	47"
INSEAM:	28-1/2"	29"	29-1/2"	30"	30-1/2"	30-3/4"	31-1/4"
SLEEVE:	27-5/8"	27-3/4"	27-3/4"	28"	28"	28-1/8"	28-3/8"
CENTER BACK WIDTH:	14-3/8"	15-3/4"	17-1/8"	18-1/2"	19-7/8"	20-1/2"	21-7/8"
CENTER FRONT ZIPPER:	29"	29"	30"	30"	31"	31"	32"
LEG ZIPPER:	15"	15"	15"	15"	15"	15"	15"

*4185 SAR Vest sizing differs.

3M **Scotchlite™**
Reflective Material

Stearns® PFDs use 3M™ Scotchlite™ Reflective Material SOLAS-grade 6755. It's more flexible and comfortable to the wearer while still providing enhanced visibility of life-saving equipment in nighttime or low-light conditions.

REARMING KITS

	MODELS		MODELS		MODELS		MODELS	
	STEARNS® 1271		STEARNS® 1275		STEARNS® 1249/0275		STEARNS® 1339/0575 1439/1443/1493	
MANUAL OR AUTO INFLATION	Mi	Ai	Mi	Ai	Ai	Ai	Ai	Ai
MANUAL OVERRIDE	N/A	NO	N/A	NO	YES	NO	NO	NO
ARMING STATUS WINDOW	NO	YES	YES	NO	YES	YES	YES	YES
MINIMUM BUOYANCY*	22.5 LBS	22.5 LBS	33.7 LBS	33.7 LBS	33.7 LBS	33.7 LBS	33.7 LBS	35 LBS
INFLATOR MECHANISM	Halkey-Roberts® 840	Halkey-Roberts® V86000 PRO 1F®	Secumar® Secumatic 401S	SECUMAR® SECUMATIC 3001S	Secumar® Secumatic 4001S	Halkey-Roberts® V86000 Pro 1F®	Halkey-Roberts® V86000 Pro 1F®	Halkey-Roberts® V86000 Pro 1F®
PILL OR BOBBIN	N/A	BOBBIN	N/A	PILL	PILL	BOBBIN	BOBBIN	BOBBIN
REARMING KIT#	#0948	#0975	#0932	#0923	#0924	#0927	#0947	#0947
								

HYPOTHERMIA



1590 Type S
Cold Water Immersion Suit

11



1590 Coast Guard
Cold Water Immersion Suit

12



1590 Type C Cold
Water Immersion Suit

13



1580O/B Anti-Exposure
Coverall

15



1580ORG Anti-Exposure
Coverall

15

ANTI-EXPOSURE



1580ANSI Anti-Exposure
Coverall

15



Powerboat™ Jacket
1077O/B

17



Powerboat™ Jacket
1077ORG

17



Powerboat™ Jacket
1077NAV

17



Work Zone Gear™
Powerboat™ Jacket

17



1055O/B
Windward™ Jacket

19



1055ORG
Windward™ Jacket

19



1055NAV
Windward™ Jacket

19



1055ANSI Work Zone Gear™
Windward™ Jacket

19

SEARCH & RESCUE GEAR



1810 Rapid Rescue Extreme™
Surface Dry Suit

20



1652 VR2™ Rescue Vest
& Removable Pocket

22-23



Swift Water Board Inflatable
Rescue Board

24



1595 Ice
Rescue Suit™

26



1650 VR™ Versatile
Rescue Vest

27

SEARCH & RESCUE GEAR



**I651BLK Auxiliary
Tether System**

27



**6141 Low-Profile
Vest**

27



**4185 Type III
SAR Vest**

28



**I426 SAR
Flotation Vest**

28



**Rescue Mate™
Rescue Bags**

29

WORK GEAR



**I014 Man Overboard®
Inflatable Life Ring**

29



**5600 Neoprene
Cold Water Gloves**

29



**I424 Vest
ANSI Green**

31



**I424 Vest
ANSI Orange**

31



**I424 Vest
Orange**

31



**Water-Resistant
Gear Bag**

33



**I100/ I102
Merchant Mate™ I Vest**

34



**I120 Crew Mate™
Vest**

34



**I600 Deluxe Merchant Mate™
II Vest**

34



**I223
Force™ II Vest**

35



**I310
Force™ II Vest**

35



**I223 Force™ II Vest
Removable Pockets**

35



**I222
Work Master™ Vest**

36



**2001 Adult
General Purpose Vest**

36



**I404
Ship Mate™ II Vest**

37

WORK GEAR



1405
Welder's Vest
37



1416
Deck Hand™ II Vest
38



1422
First Mate™ Vest
38



1460 Work Boat™
Vest
39



1465 Versatile™
Vest
39

INFLATABLES



1624 Deck Hand™
Vest
39



1471 Manual/Automatic
Inflatable Work Vest
41



1470 Ultra
Commercial-Automatic
42



1443 Automatic/Manual
Inflatable Life Jacket
42



1439 Ultra 4000
Automatic/Manual
43



1248 ANSI
Manual Inflatable Jacket
43



1271
Manual Inflatable Jacket
44



1339 Ultra 3000
Automatic/Manual
44



C-Tek™ 24 Automatic
Inflatable Life Jacket
45



C-Tek™ SS 33 Automatic/Manual
Inflatable Life Jacket
45

FLAME RESISTANT



0275 Inflata-Belt™
Max-Manual
46



0575 Inflata-Belt™
Max-Automatic
46



1416 Nomex® Deck Hand™ II
with Nomex® Fabric Vest
47



1249 Nomex® Manual Inflatable
with Nomex® Fabric Jacket
47



OceanMate™ I Vest
I140 Infant

49



OceanMate™ I Vest
I150 Child

49



OceanMate™ I Vest
I160 Adult

49

ACCESSORIES



ACR® HemiLight™ 3
Survivor Light

51



Whistle

51



Electric Fuel/Water Activated
Strobe Light

51



1921 LTE ACR® Firefly 3
Waterbug™ Strobe Light

51



I024 Ring Buoy

52



Ring Buoy
with Reflective Tape

52



Bridge Buoy

52



I025 Ring
Buoy Bag

53



I023 Ring Buoy Rope
with Bag

53



I026STL Stainless
Ring Buoy Bracket

53



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