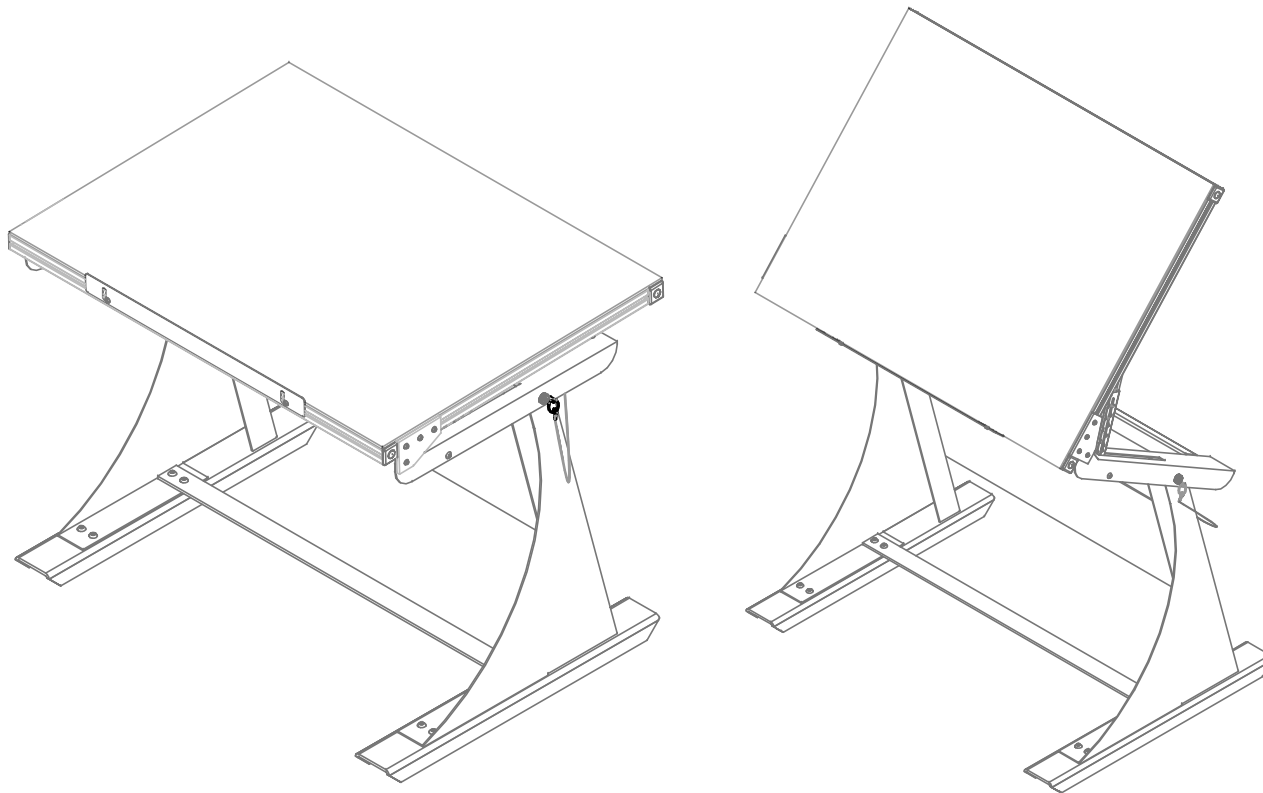


SIT-2-STAND DRAFTING TABLE

SSDT-30
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

A	CREATED DRAWING	9/18/18	EMK	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE
CABINET SQUARENESS = $\pm .0625$
FRACTONAL VALUES = $\pm 1/32$
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TITLE:
SIT-2-STAND DRAFTING TABLE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SSDT-30	SCALE:	NTS	SHEET:	1 OF 15	REVISION:	REV A
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TOOLS REQUIRED

$\frac{7}{32}$ " ALLEN WRENCH
$\frac{3}{16}$ " ALLEN WRENCH
$\frac{1}{2}$ " SOCKET OR WRENCH
$\frac{1}{4}$ " ALLEN WRENCH
$\frac{9}{16}$ " SOCKET OR WRENCH

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
LEG ASSEMBLY	N/A	LEG ASSEMBLY (FACTORY ASSEMBLED)	2
FOOT BRACE	254239	FOOT BRACE - 0.25"THK x 2"W x 38.88"L	1
KNEE SPACE PANEL	254242	KNEE SPACE PANEL - 0.12"THK x 12"W x 38.50"L	1
SCREWS - KNEE SPACE PANEL	254317	SCREW,BUTTON HEAD HEX,BLACK OXIDE, $\frac{5}{16}$ "-18X1"L	4
NUTS - KNEE SPACE PANEL	254312	NUT,LOCK, $\frac{5}{16}$ "-18,BLACK,STEEL THIN NYLON	4
LEG LEVELER	100079	LEG LEVELER,BLK BASE 1	4

NOTE:

1.

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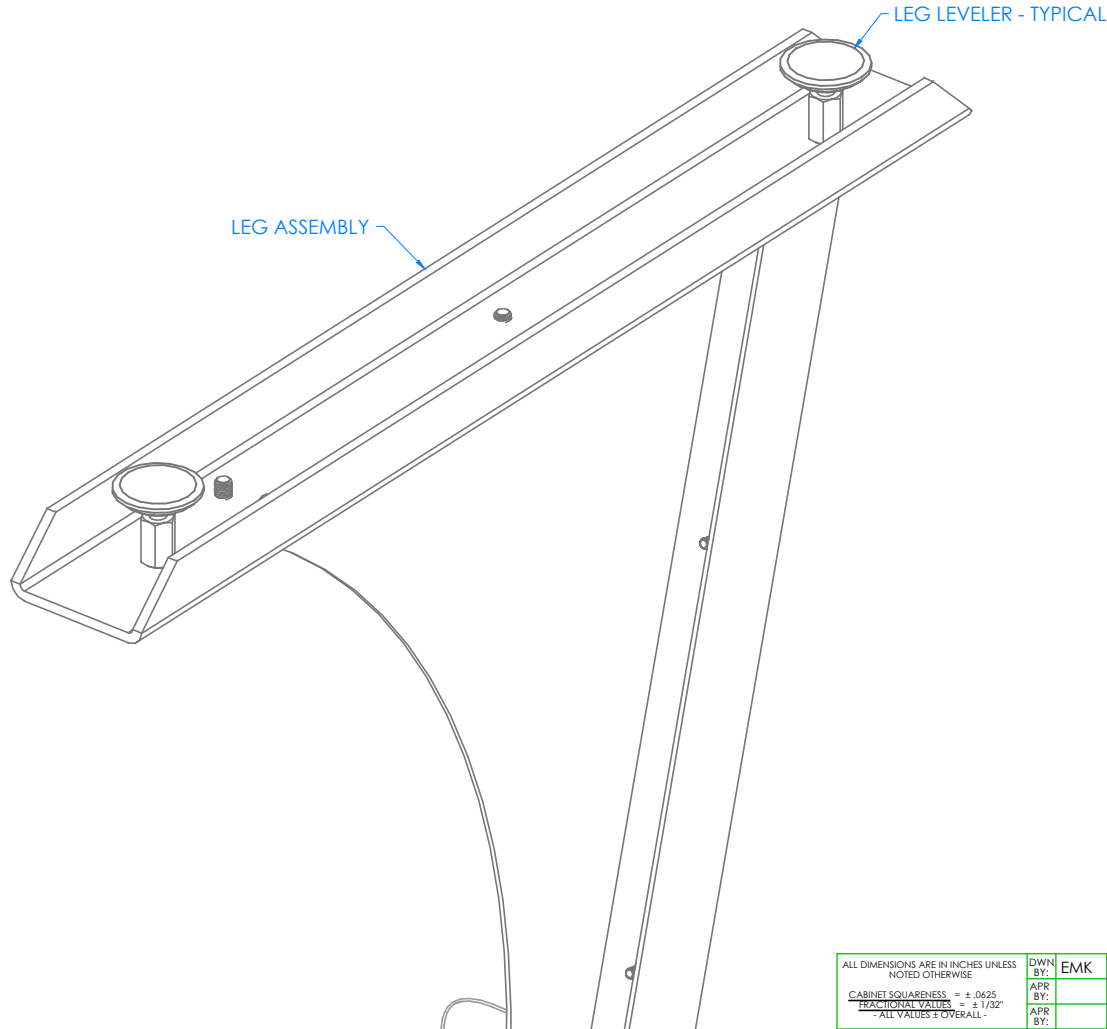
ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY: EMK	DATE DWN: 9/18/18
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FRACTIONAL VALUES = $\pm 1/32$ "	APR BY:	DATE APR:
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TITLE:
SIT-2-STAND DRAFTING TABLE
TOOLS AND ASSEMBLY COMPONENTS

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SSDT-30	NTS	2 OF 15	REV A



STEP 1:

- TURN LEG ASSEMBLIES OVER.
- SCREW LEG LEVELERS INTO BOTTOM OF LEGS.

CLOSE UP OF LEG LEVELER ASSEMBLY SHOWN

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE			
CABINET SQUARENESS	= ± .0625	DWN BY:	EMK
FRACTURAL VALUES	= ± 1/32"	APR BY:	
- ALL VALUES ± OVERALL -		APR BY:	

DATE DWN: 9/18/18				300 South Krueger Street Suring, WI 54174 diversifiedwoodcrafts.com	
DATE APR:					
DATE APR:					

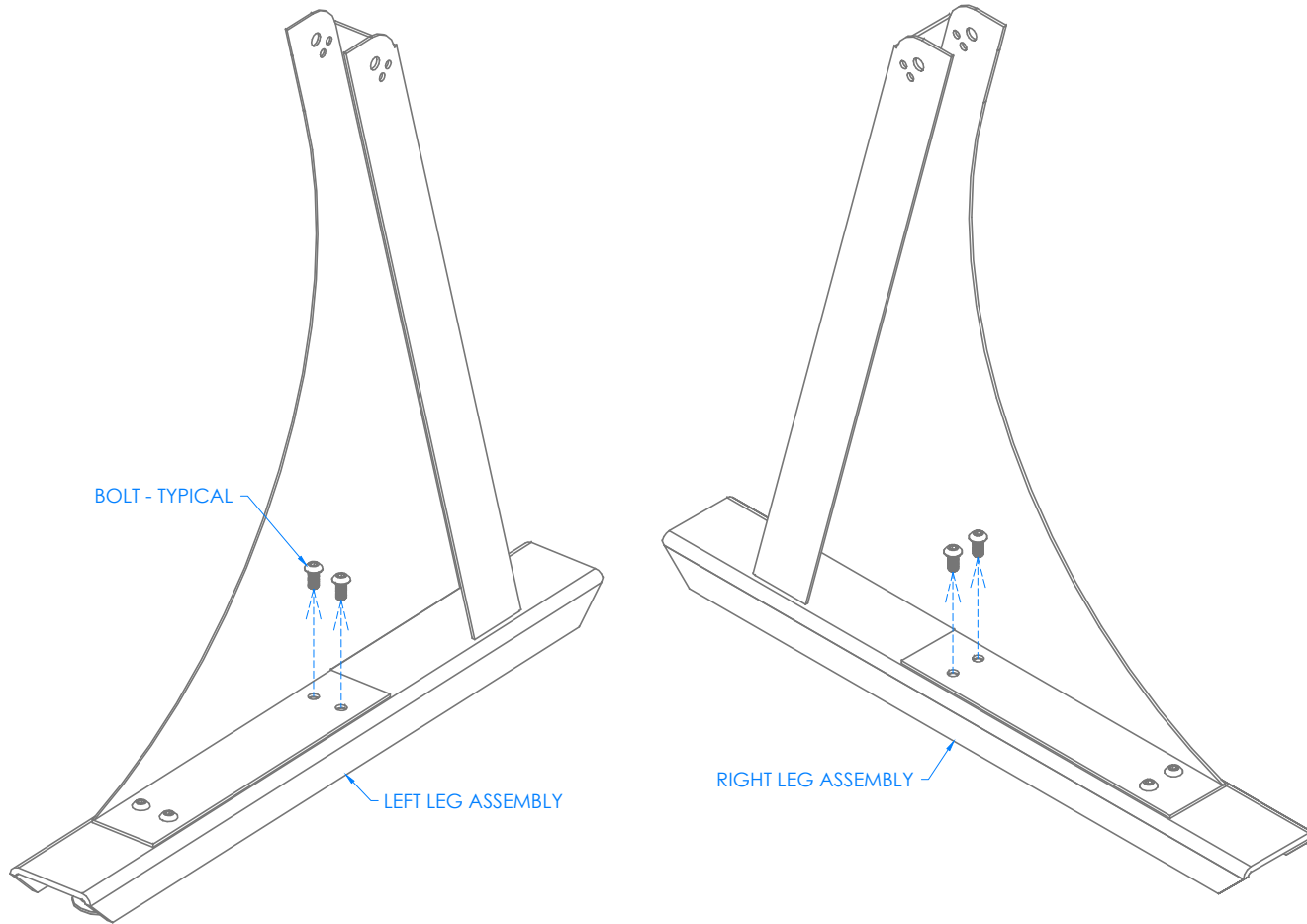
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STEP 2:

- WITH A $\frac{7}{32}$ " ALLEN WRENCH, TAKE THE TWO BOLTS LOCATED TOWARDS BACK OF LEG ASSEMBLIES OUT.
- SET ASIDE.

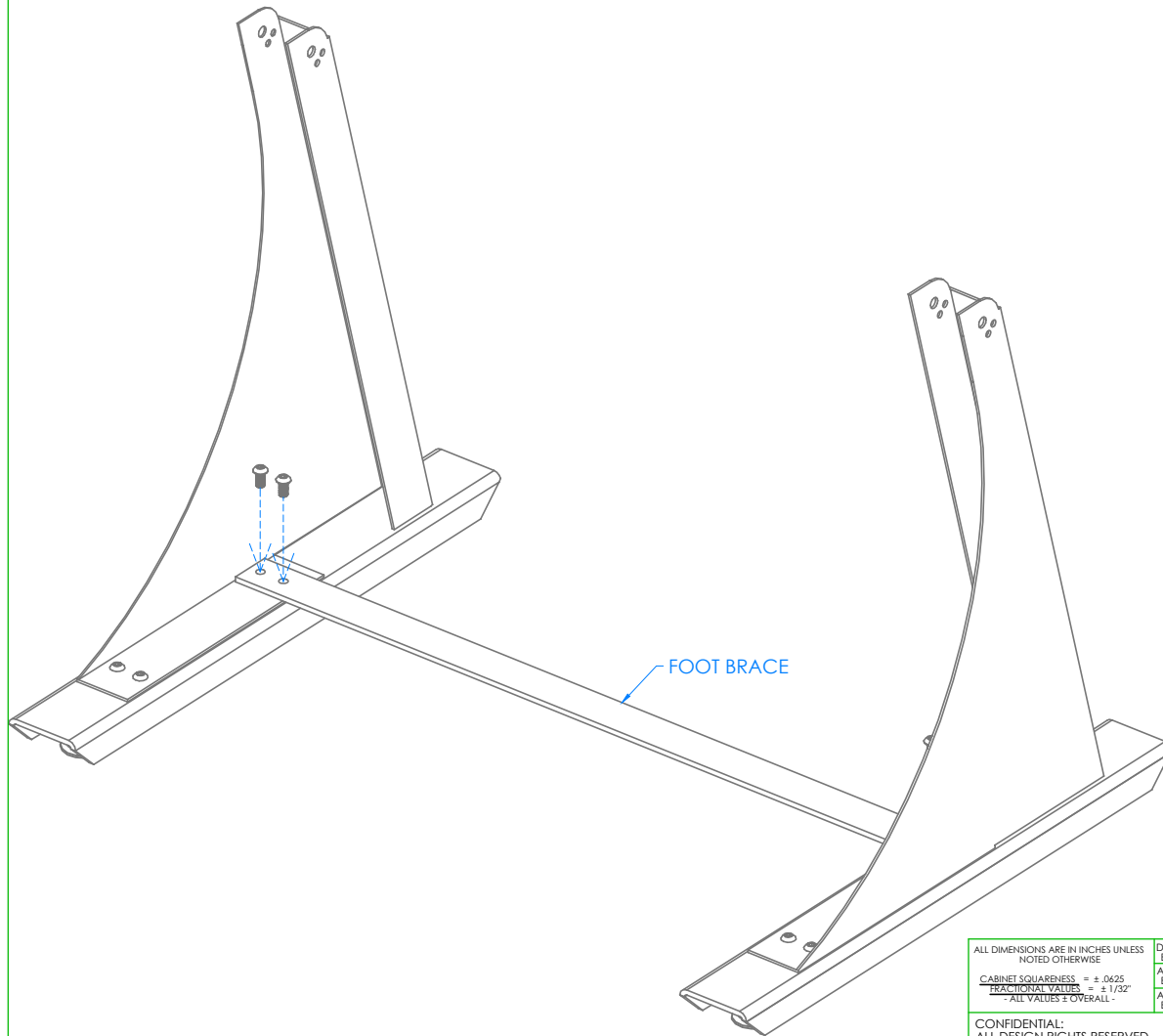
ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY: EMK	DATE DWN: 9/18/18
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		TITLE: SIT-2-STAND DRAFTING TABLE ASSEMBLY INSTRUCTIONS	
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		SHEET: 4 OF 15	REVISION: REV A

A	CREATED DRAWING	9/18/18	EMK	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				



STEP 3:

- PLACE FOOT BRACE IN BETWEEN LEG ASSEMBLIES.
- ALIGN HOLES ON BRACE TO HOLES ON LEG ASSEMBLIES.
- ATTACH FOOT BRACE TO LEG ASSEMBLIES WITH HARDWARE REMOVED ON STEP 2.
- DO NOT TIGHTEN ALL THE WAY.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY: EMK	DATE DWN: 9/18/18
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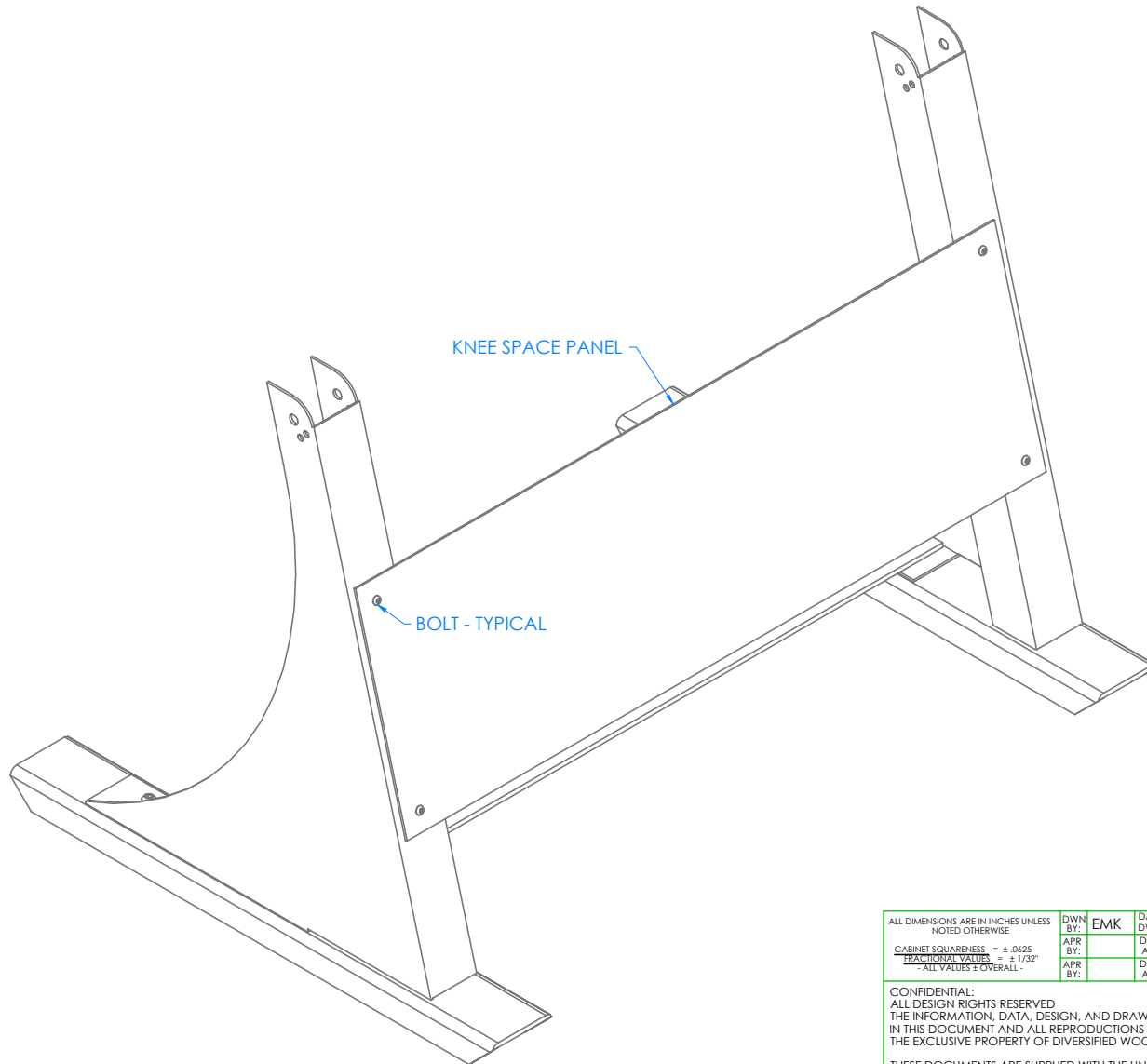


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ASSEMBLY INSTRUCTIONS

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STEP 4:

- USING A $\frac{3}{16}$ " ALLEN WRENCH AND $\frac{1}{2}$ " WRENCH, ATTACH KNEE SPACE PANEL TO BACK OF LEGS WITH HARDWARE PROVIDED.
- DO NOT TIGHTEN ALL THE WAY.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE
 CABINET SQUARENESS = $\pm .0625$
 PRACTICAL VALUES = $\pm 1/32$ "
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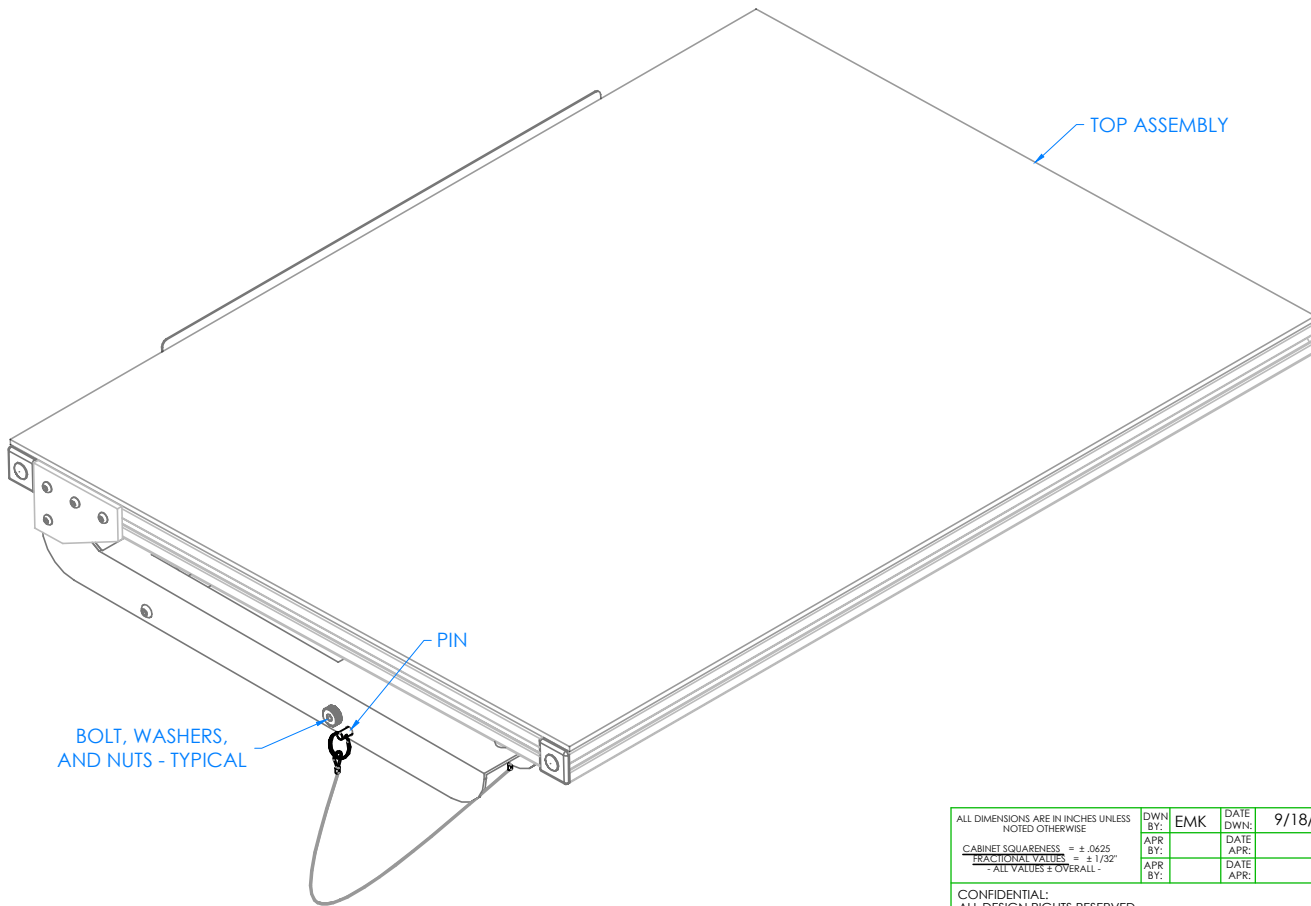


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 ASSEMBLY INSTRUCTIONS

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STEP 5:

- REMOVE BOLTS, WASHERS, AND NUTS FROM TOP ASSEMBLY.
- SET ASIDE.
- TAKE PIN OUT AND LET IT HANG.

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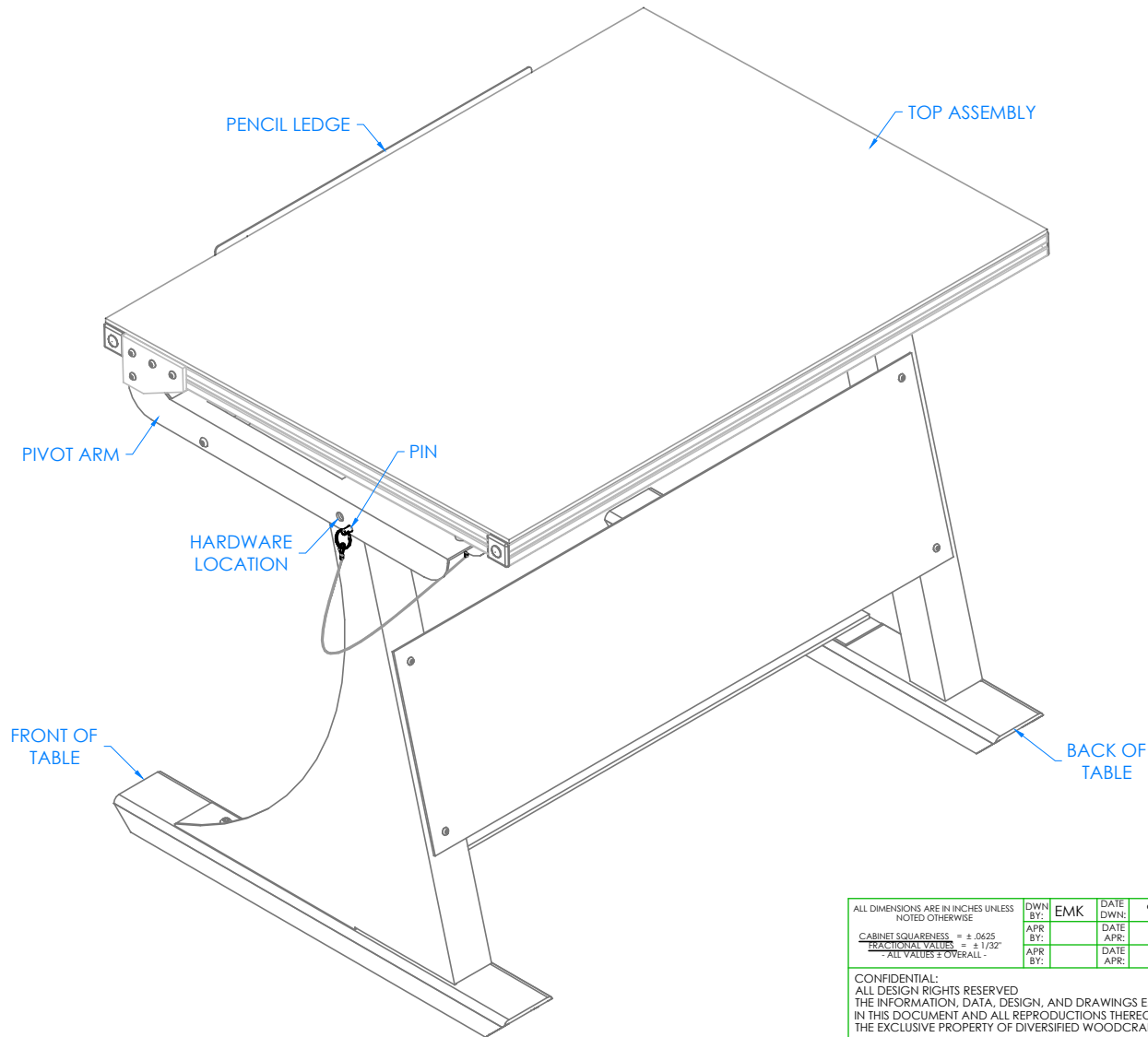


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TITLE:
SIT-2-STAND DRAFTING TABLE
ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
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REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
SSDT-30	NTS	7 OF 15	REV A



STEP 6:

- WITH HELP FROM ANOTHER PERSON, PLACE TOP ASSEMBLY ONTO LEG ASSEMBLIES.
- ALIGN HOLES ON THE PIVOT ARMS LOCATED ON EACH SIDE OF TOP ASSEMBLY TO THE HOLES WHERE HARDWARE WAS REMOVED ON STEP 5.
- PUSH PIN INTO LOCK LOCATION TO HOLD TOP ASSEMBLY IN PLACE.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE
 CABINET SQUARENESS = $\pm .0625$
 PRACTICAL VALUES = $\pm 1/32"$
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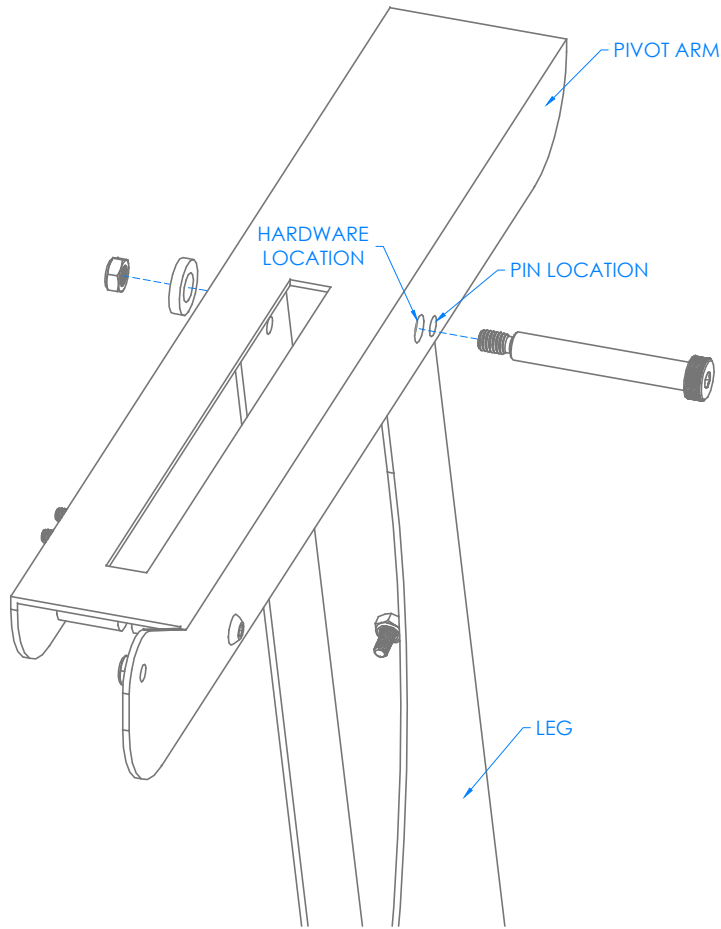


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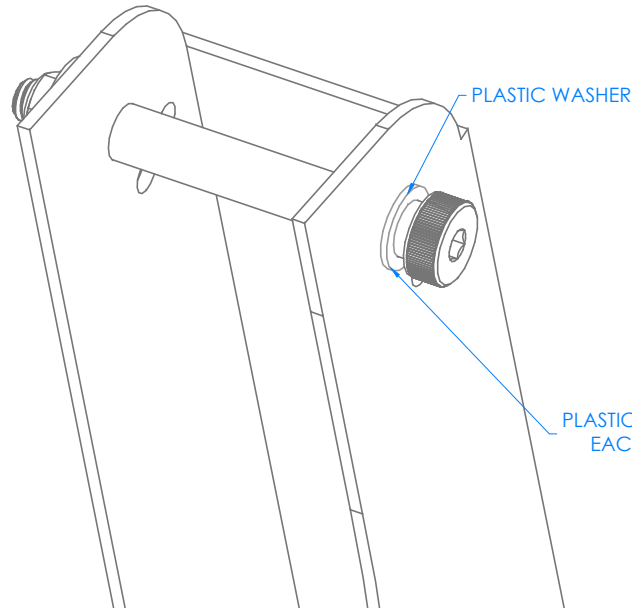
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 SIT-2-STAND DRAFTING TABLE
 ASSEMBLY INSTRUCTIONS

A	CREATED DRAWING	9/18/18	EMK	-
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TOP ASSEMBLY REMOVED TO SHOW CLARITY



TOP ASSEMBLY AND PIVOT ARM REMOVED TO SHOW CLARITY

STEP 7:

- USING A $\frac{1}{4}$ " ALLEN WRENCH AND $\frac{3}{16}$ " WRENCH, INSERT BOLTS, WASHERS, AND NUTS INTO HARDWARE LOCATION LOCATED ON TOP OF LEG.
- REPEAT ON BOTH LEGS.
- MAKE SURE ALL NUTS ARE TIGHT.

****NOTE****
PLASTIC WASHERS MUST BE LOCATED IN BETWEEN EACH PIECE OF METAL TO AVOID FRICTION (PIVOT ARM AND LEG ASSEMBLY)

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED DRAWING	9/18/18	EMK	-
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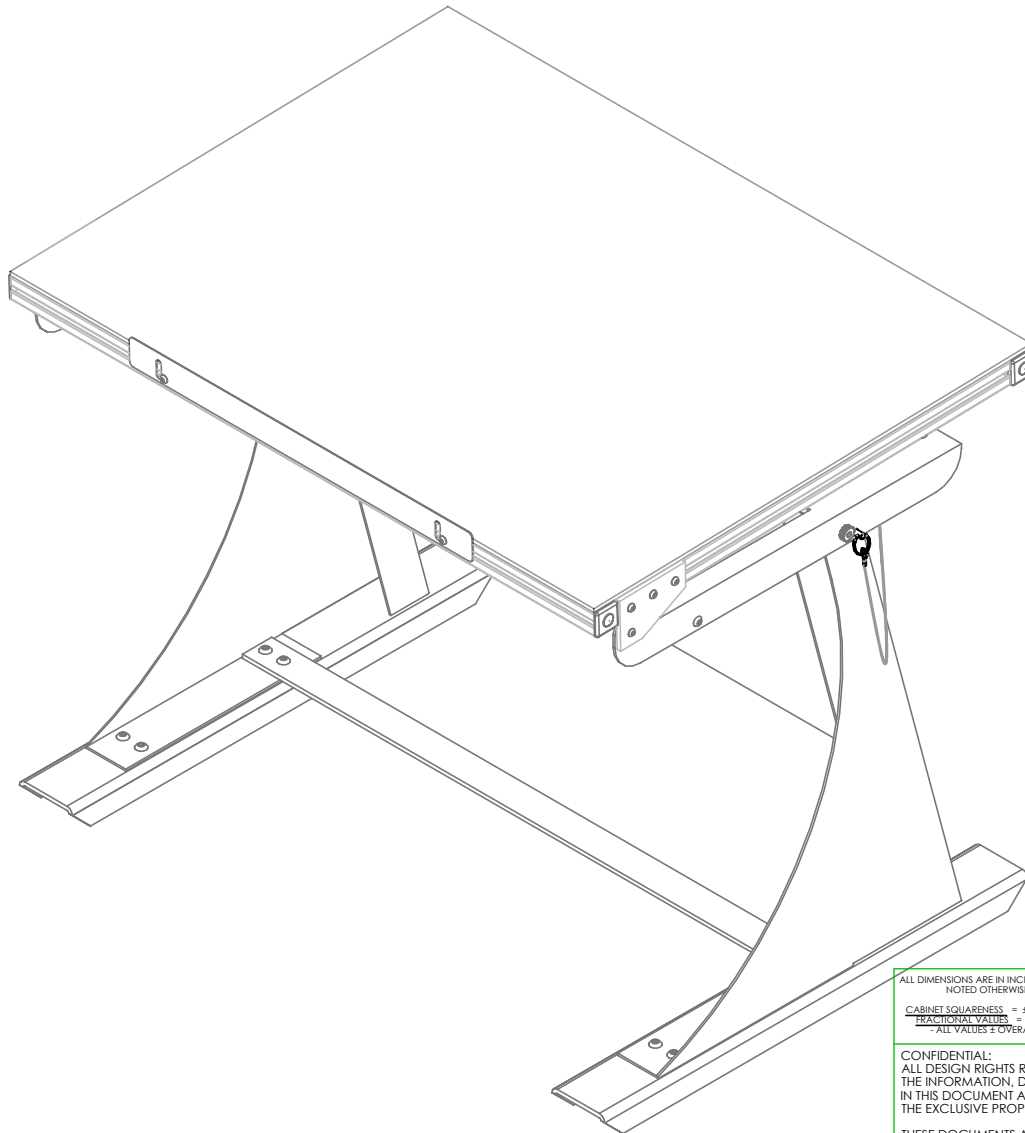
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TITLE:
SIT-2-STAND DRAFTING TABLE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SSDT-30	SCALE:	NTS	SHEET:	9 OF 15	REVISION:	REV A
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STEP 8:

- GO BACK TO STEP 3 AND 4 AND TIGHTEN UP ALL HARDWARE FOR FOOT BRACE AND KNEE SPACE PANEL.
- SOME ADJUSTMENTS MAY BE REQUIRED.
- ADJUST LEG LEVELERS TO LEVEL TABLE.
- SET TABLE IN DESIRED LOCATION.
- SEE FOLLOWING STEPS ON HOW TO ADJUST TOP FROM SITTING TO STANDING POSITION.

COMPLETE UNIT SHOWN

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 ASSEMBLY INSTRUCTIONS

A	CREATED DRAWING	9/18/18	EMK	-
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SITTING POSITION

RAISE TOP UP TO DESIRED ANGLE



FRAME AT SITTING POSITION WITH TOP UP SHOWN

NOTE:

1.

STEP 9:

- TO RAISE TOP, GRAB TOP FRAME AND EXTEND TO DESIRED ANGLE.

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ASSEMBLY INSTRUCTIONS

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REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
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SITTING POSITION



FRAME AT SITTING POSITION WITH TOP DOWN SHOWN

NOTE:

1.

STEP 10:

- TO LOWER TOP, EXTEND TOP FRAME UNTIL YOU RELEASE RATCHET.
- TOP WILL SLOWLY LOWER ONTO METAL FRAME.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY: EMK	DATE DWN: 9/18/18
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STANDING POSITION



FRAME AT SITTING POSITION SHOWN

STEP 11:

- TAKE PIN OUT OF LOCK LOCATION LOCATED ON BOTH SIDES OF FRAME.
- LET PIN HANG FROM BOLT.

NOTE:

1.

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ASSEMBLY INSTRUCTIONS

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STANDING POSITION

****NOTE****

GLASS TOP WILL STILL BE ON METAL FRAME AT THIS TIME. DO NOT ADJUST GLASS UNTIL FRAME IS IN STANDING POSITION AND LOCKED INTO PLACE



STEP 12:

- TIP METAL FRAME BACK TO FIRST PIVOT.
- SLIDE PIN BACK INTO LOCK.
- REPEAT ON OTHER SIDE.

FRAME AT STANDING POSITION SHOWN
TOP ONLY OPENED TO SHOW CLARITY

NOTE:

1.

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STANDING POSITION

RAISE TOP UP TO DESIRED ANGLE



FRAME AT STANDING POSITION WITH TOP UP

NOTE:

1.

STEP 13:

- TO RAISE TOP, GRAB TOP FRAME AND EXTEND TO DESIRED ANGLE.
- TO LOWER TOP, EXTEND TOP FRAME UNTIL YOU RELEASE RATCHET.
- TOP WILL SLOWLY LOWER ONTO METAL FRAME.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY: EMK	DATE DWN: 9/18/18
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