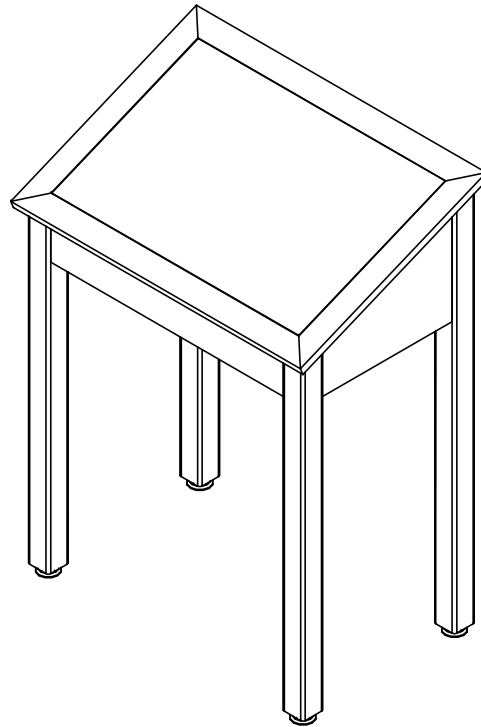


# LIGHT TABLE

LT-3222

## ASSEMBLY INSTRUCTIONS



### NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

DWN BY:	EMK	DWN DATE:	1/12/16
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES

CABINET SQUARENESS  $\pm .0625$   
FRACTIONAL VALUES  $\pm 1/32"$   
- ALL VALUES  $\pm$  OVERALL -



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Suring, WI 54174  
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TITLE:  
LIGHT TABLE  
ASSEMBLY INSTRUCTIONS

A	CREATED DRAWING	1/12/16	EMK	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
	REVISION LEVEL			

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DRAWING NUMBER:

LT-3222

SCALE:

NTS

SHEET:

1 OF 3

REVISION:

REV A

## TOOLS REQUIRED

½" WRENCH

½" SOCKET AND TORQUE WRENCH - OPTIONAL

## ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
LEGS - FRONT	501101	LEG,MPL 2.25X2.25X34.25	2
LEGS - BACK	501099	LEG,MPL 2.25X2.25X48.00	2
LEG LEVELERS	100079	LEG LEVELER,BLK BASE 1	4

### NOTE:

1.

DWN BY:	EMK	DWN DATE:	1/12/16
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES

CABINET SQUARENESS ± .0625  
FRACTIONAL VALUES ± 1/32"  
- ALL VALUES ± OVERALL -



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TITLE:  
LIGHT TABLE  
TOOLS AND ASSEMBLY COMPONENTS

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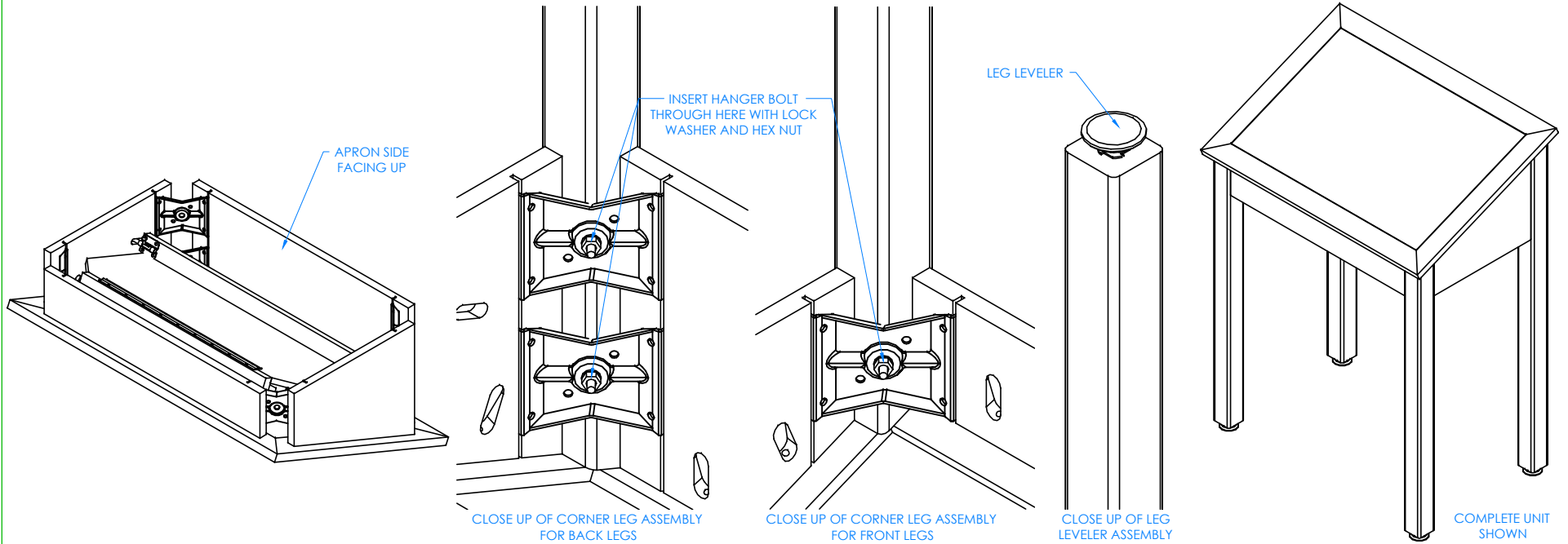
NTS

SHEET:

2 OF 3

REVISION:

REV A



STEP 1:

LAY TOP ASSEMBLY ON FLOOR WITH APRON SIDE FACING UP. BE SURE TOP ASSEMBLY IS ON A CLEAN SURFACE TO PREVENT DAMAGE.

STEP 2:

INSERT HANGER BOLTS ON THE BACK LEGS THROUGH THE FOUR CORNER BRACKETS ON THE BACK SIDE OF TABLE AND INSERT LOCK WASHERS AND HEX NUTS. TIGHTEN NUTS USING A  $\frac{1}{2}$ " WRENCH OR  $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS. . REPEAT PROCESS FOR THE TWO FRONT LEGS.

STEP 3:

SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEGS.

STEP 4:

TURN TABLE OVER SO TOP IS UP. SET TABLE IN PLACE AND ADJUST LEG LEVELERS TO LEVEL THE TABLE.

NOTE:

1.

DWN BY:	EMK	DWN DATE:	1/12/16
APR BY:		DATE APR:	
APR BY:		DATE APR:	
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES			
CABINET SQUARENESS $\pm .0625$ FRACTIONAL VALUES $\pm 1/32"$ - ALL VALUES $\pm$ OVERALL -			
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		TITLE: LIGHT TABLE ASSEMBLY INSTRUCTIONS	
DRAWING NUMBER:		LT-3222	SCALE: NTS
		SHEET: 3 OF 3	REVISION: REV A