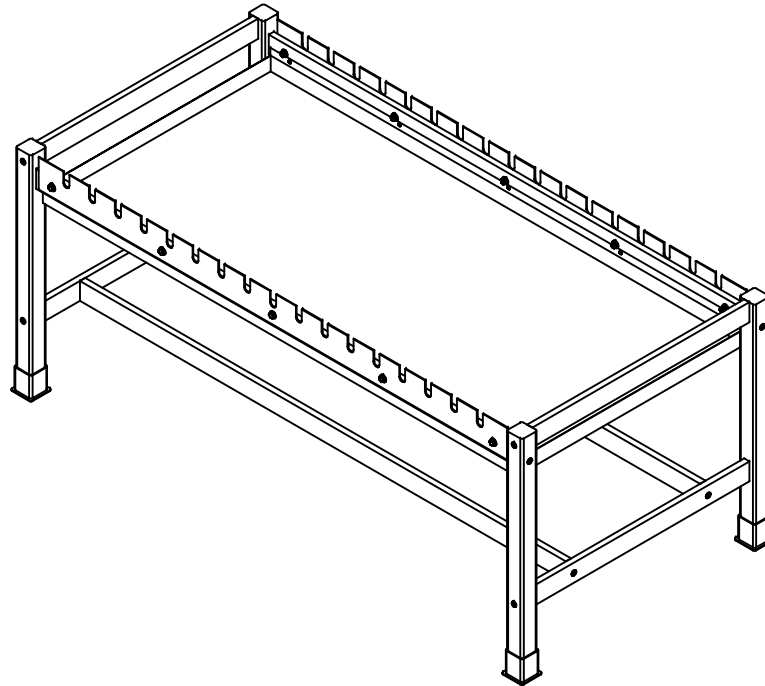


SIDE CLAMP GLUE BENCH

GCT SERIES ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

DWN BY:	EMK	DWN DATE:	12/1/14
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN INCHES
CABINET SQUARENESS $\pm .0625$
FRACTIONAL VALUES $\pm 1/32"$
- ALL VALUES \pm OVERALL -



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TITLE:
SIDE CLAMP GLUE BENCH
ASSEMBLY INSTRUCTIONS

A	CREATED ASSEMBLY INSTRUCTIONS	12/1/14	EMK	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.

REVISION LEVEL

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TOOLS REQUIRED

4MM ALLEN WRENCH

 $\frac{1}{8}$ " DRILL BIT**ASSEMBLY COMPONENTS**

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
LEG ASSEMBLY	N/A	LEGS AND BRACE ASSEMBLY (FACTORY ASSEMBLED)	2
STRETCHER	N/A	STRETCHER - 70.50" LONG	2
TOP BRACE WITH STEEL PLATE	N/A	TOP BRACE AND STEEL PLATE ASSEMBLY (FACTORY ASSEMBLED)	2
LEG BOOT	100076	LEG BOOT,BLK RUBBER	4
LEG LEVELER	100079	LEG LEVELER,BLK BASE 1	4
CONFIRMATS - LEGS	227578	SCREW,7MMX90MM,CONN,ALLENHEAD, BLACK	4
CONFIRMATS - STRETCHER	228564	SCREW,7MMX50MM,CONN,ALLENHEAD, BLACK	4
DRIP PAN	15-0063	PANS - GALVANIZED DRIP	1
SCREWS - DRIP PAN	100111	SCREW, $\frac{5}{8}$ TRUSS HEAD	10

NOTE:

1. **XX** INDICATES ITEMS USED ONLY FOR A GCT-DP.

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TITLE:
SIDE CLAMP GLUE BENCH
TOOLS AND ASSEMBLY COMPONENTS

A	CREATED ASSEMBLY INSTRUCTIONS	12/1/14	EMK	-
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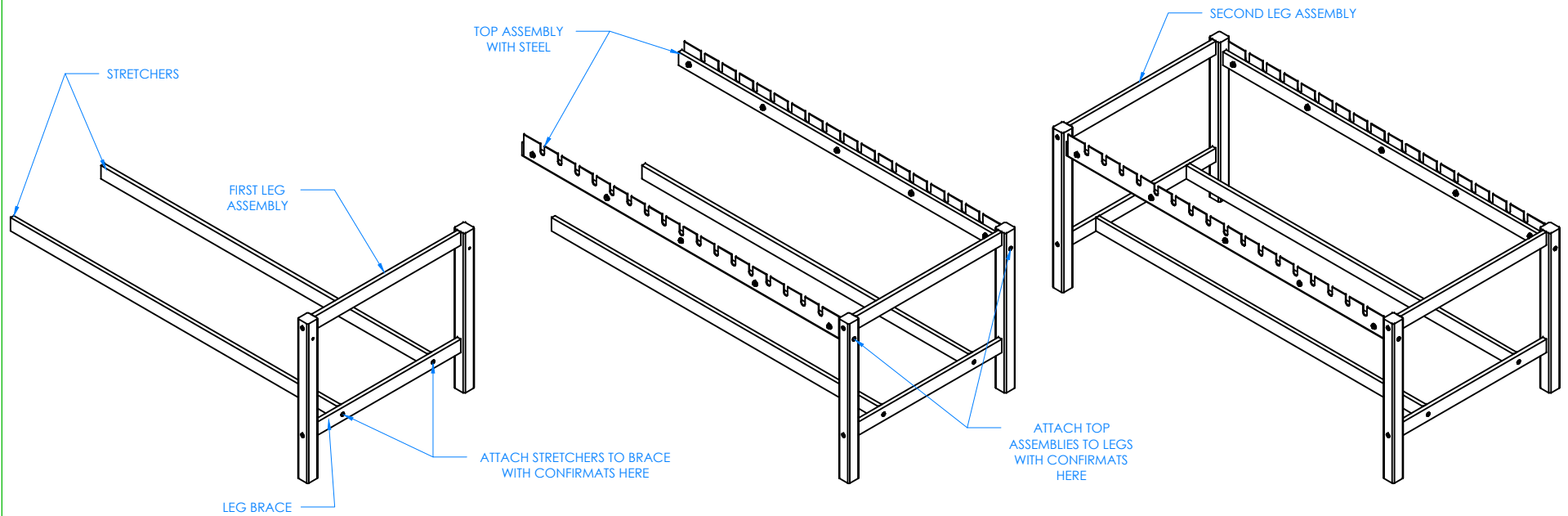
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2 OF 4

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STEP 1:

TAKE THE STRETCHERS AND SCREW INTO THE BRACE OF ONE OF THE LEG ASSEMBLIES USING THE CONFIRMATS PROVIDED.

STEP 2:

TAKE THE TOP ASSEMBLIES WITH THE STEEL ATTACHED AND SCREW INTO THE LEGS OF THE SAME LEG ASSEMBLY USING THE CONFIRMATS PROVIDED.

STEP 3:

PLACE THE SECOND LEG ASSEMBLY ON THE OTHER SIDE OF TABLE. ALIGN THE HOLES ON THE STRETCHER TO THE LEG BRACE AND THE HOLES FOR THE TOP ASSEMBLIES TO THE LEGS. ATTACH WITH THE REST OF THE CONFIRMATS PROVIDED.

NOTE:

1.

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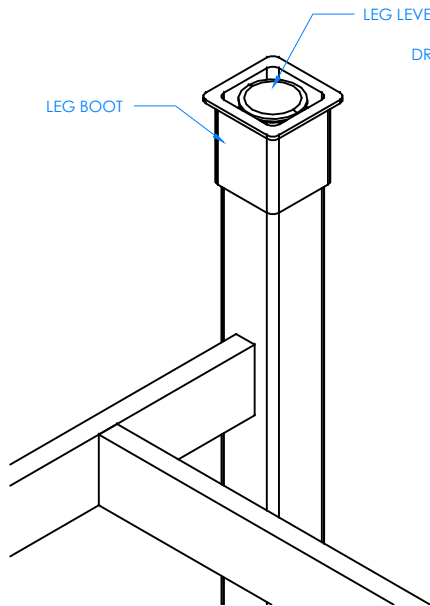
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3 OF 4

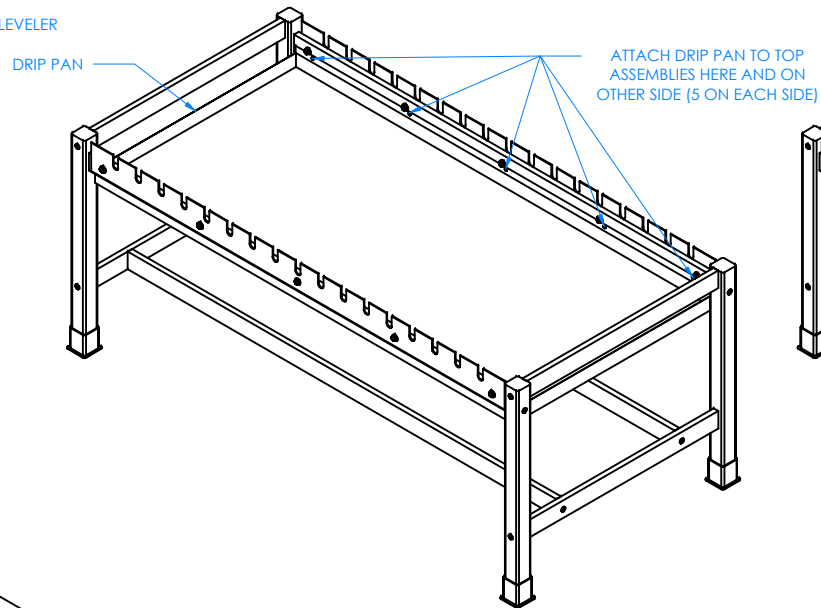
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REV A



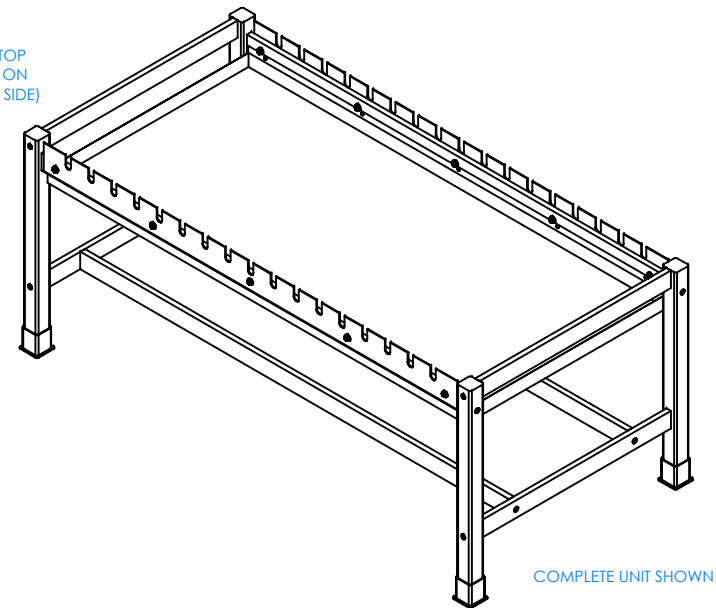
STEP 4:

WITH HELP FROM ANOTHER PERSON, CAREFULLY TIP TABLE UPSIDE DOWN. SLIDE LEG BOOTS ONTO THE LEGS WITH FLARED END TOWARDS THE BOTTOM OF THE LEG. SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF THE LEGS.



STEP 5:

TURN TABLE OVER SO TOP IS UP. (IF YOUR TABLE DOES NOT HAVE A DRIP PAN SKIP TO STEP 6). PLACE DRIP PAN IN THE CENTER OF TABLE. SCREW DRIP PAN INTO THE TOP ASSEMBLIES. HOLES NEED TO BE PREDRILLED BEFORE ATTACHING DRIP PAN TO THE TOP ASSEMBLIES.



COMPLETE UNIT SHOWN

STEP 6:

SET YOUR TABLE IN PLACE AND ADJUST THE LEG LEVELERS TO LEVEL THE TABLE. SLIDE LEG BOOTS DOWN TO FLOOR.

NOTE:

1.

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4 OF 4

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