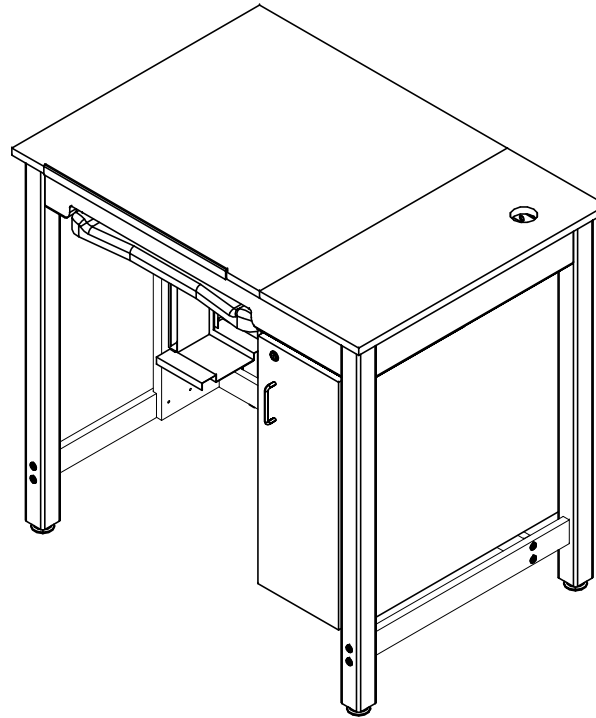


DRAWING TABLE SYSTEM

DT-32A, DT-62SA, & CDTC-72

ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

DWN BY:	EMK	DWN DATE:	1/13/15
APR BY:		DATE	
APR BY:		DATE	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN INCHES
CABINET SQUARENESS $\pm .0625$
FRACTIONAL VALUES $\pm 1/32"$
- ALL VALUES \pm OVERALL -

THIS DRAWING IS THE SOLE PROPERTY OF
DIVERSIFIED WOOD CRAFTS. IT MAY NOT
BE ALTERED OR CHANGED WITHOUT
PERMISSION



300 South Krueger Street
Suring, WI 54174
diversifiedwoodcrafts.com

TITLE:
DRAWING TABLE SYSTEM - BOARD STORAGE
ASSEMBLY INSTRUCTIONS

A	CREATED ASSEMBLY INSTRUCTIONS	1/13/15	EMK	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.

REVISION LEVEL

DRAWING NUMBER:

DT-32A, 62SA, & CDTC-72

SCALE:

NTS

SHEET:

1 OF 6

REVISION:

REV A

TOOLS REQUIRED

1/2" WRENCH
1/2" SOCKET AND TORQUE WRENCH - OPTIONAL
4MM ALLEN WRENCH
SCREW DRIVER

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
CABINET	N/A	CABINET - 10.625"W X 26.50"D X 27"H	1
LEGS	501102	LEG,MPL 2.25X2.25X38.25	4
LEG HARDWARE KIT	520001-4	LEG HARDWARE KIT, 4 LEGS	1
LEG BRACE	N/A	LEG BRACE - 24.00" LONG	2
STRETCHER	N/A	STRETCHER - 37.50" LONG	1
CONFIRMATS - LEGS	227578	SCREW,7MMX90MM,CONN,ALLENHEAD, BLACK	8
CONFIRMATS - STRETCHER	228564	SCREW,7MMX50MM,CONN,ALLENHEAD, BLACK	4
BRACKETS - CABINET	100355	BRACKET,RAIL 1.25X1.25X4.25	3
SCREWS - BRACKET	100649	SCREW,#8X3/4 PHIL TRUSS HEAD SMS	12
PENCIL LEDGE	14-0027	PENCIL LEDGE	1
SCREWS -PENCIL LEDGE	236263	SCREW,#6X3/4 TRUSS HEAD,QUAD,BLACK	3
CPU SUPPORT	N/A	SUPPORT,CPU,EB4,1.00X7.00X32.50	1
SCREWS - CPU SUPPORT	100478	SCREW,#8X1 1/4 SQ. WASHER FLAT HEAD	6
CPU BRACKET	232171	BRACKET,MOUNTING,CPU UNIT	1
KEYBOARD TRAY KIT	214416	TRAY,KEYBOARD,SLIDE OUT,#KVKD100	1
MONITOR BASE ASSEMBLY	243335	HAFELE MONITOR BASE ASSEMBLY	1
MONITOR ARM	15-0185	HAFELE FLAT SCREEN ARM	1

NOTE:

1. **XX** INDICATES ITEMS ONLY USED FOR THE CDTC-72.

DWN BY:	EMK	DWN DATE:	1/13/15
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN INCHES
CABINET SQUARENESS ± .0625
FRACTIONAL VALUES ± 1/32"
- ALL VALUES ± OVERALL -



300 South Krueger Street
Suring, WI 54174
diversifiedwoodcrafts.com

TITLE:
DRAWING TABLE SYSTEM - BOARD STORAGE
TOOLS AND ASSEMBLY COMPONENTS

A	CREATED ASSEMBLY INSTRUCTIONS	1/13/15	EMK	-
REV.	DESCRIPTION	DATE	NAME	ECH NO.

REVISION LEVEL

THIS DRAWING IS THE SOLE PROPERTY OF
DIVERSIFIED WOOD CRAFTS. IT MAY NOT
BE ALTERED OR CHANGED WITHOUT
PERMISSION

DRAWING NUMBER:

DT-32A, 62SA, & CDTC-72

SCALE:

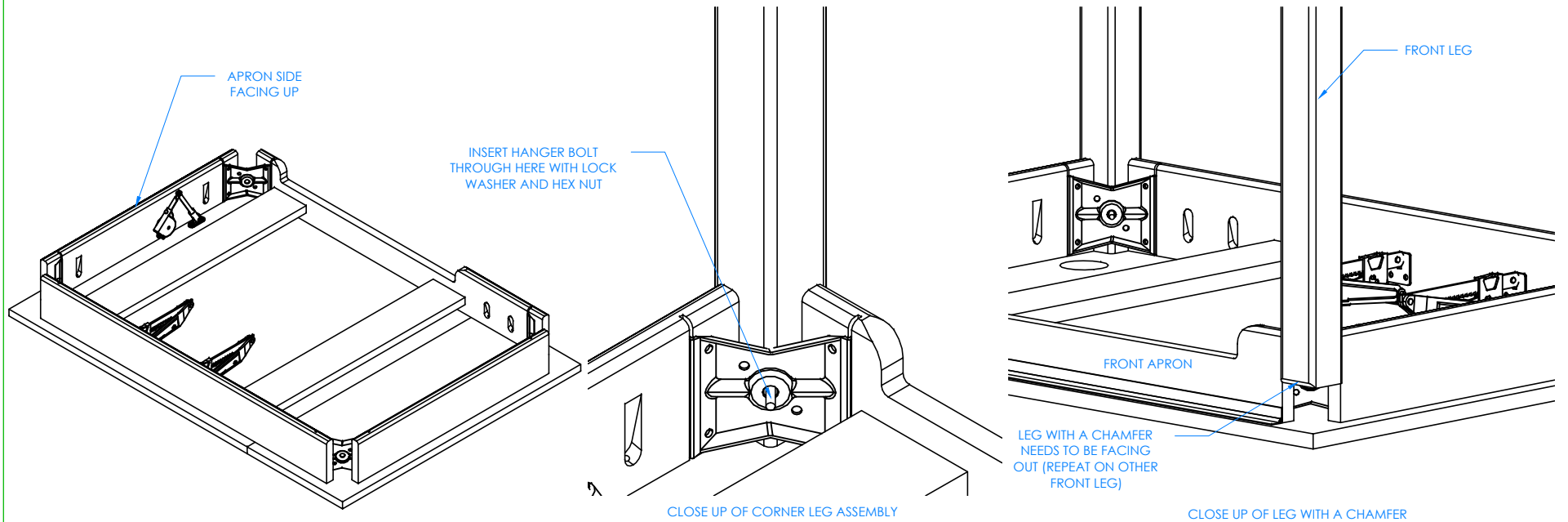
NTS

SHEET:

2 OF 6

REVISION:

REV A



STEP 1:

LAY APRON ASSEMBLY ON FLOOR WITH APRON SIDE FACING UP. BE SURE TOP ASSEMBLY IS ON A CLEAN SURFACE TO PREVENT DAMAGE.

STEP 2:

INSERT HANGER BOLT ON ONE OF THE LEGS THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT. USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, SCREW ON THE NUT BUT DO NOT TIGHTEN ALL THE WAY. REPEAT FOR THE OTHER 3 LEGS. NOTE: THE LEGS WITH A CHAMFER MUST GO ON THE FRONT OF THE TABLE WITH CHAMFERED EDGES FACING OUT.

NOTE:

1.

DWN BY:	EMK	DWN DATE:	1/13/15
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN INCHES
CABINET SQUARENESS $\pm .0625$
FRACTIONAL VALUES $\pm 1/32"$
- ALL VALUES \pm OVERALL -

THIS DRAWING IS THE SOLE PROPERTY OF
DIVERSIFIED WOOD CRAFTS. IT MAY NOT
BE ALTERED OR CHANGED WITHOUT
PERMISSION



300 South Krueger Street
Suring, WI 54174
diversifiedwoodcrafts.com

TITLE:
DRAWING TABLE SYSTEM - BOARD STORAGE
ASSEMBLY INSTRUCTIONS

A	CREATED ASSEMBLY INSTRUCTIONS	1/13/15	EMK	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.

REVISION LEVEL

DRAWING NUMBER:

DT-32A, 62SA, & CDTC-72

SCALE:

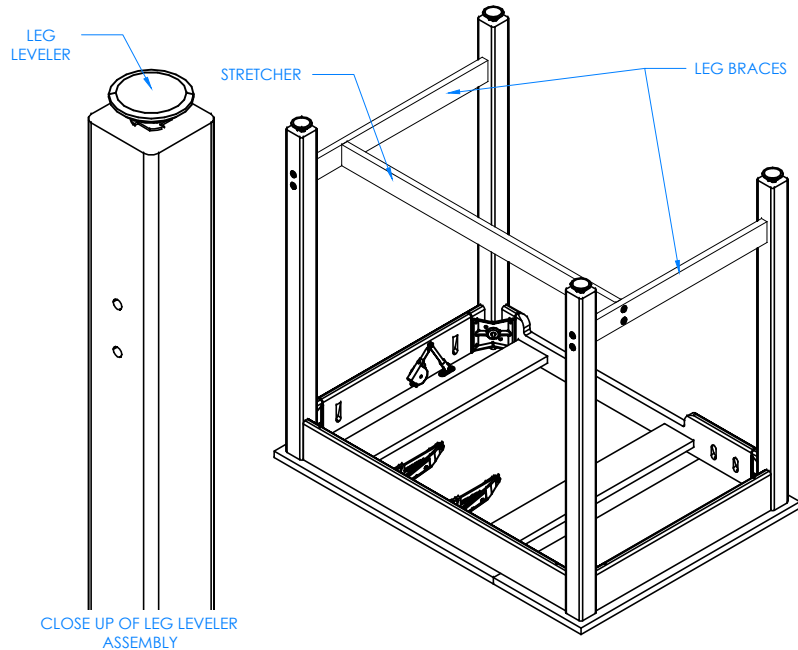
NTS

SHEET:

3 OF 6

REVISION:

REV A

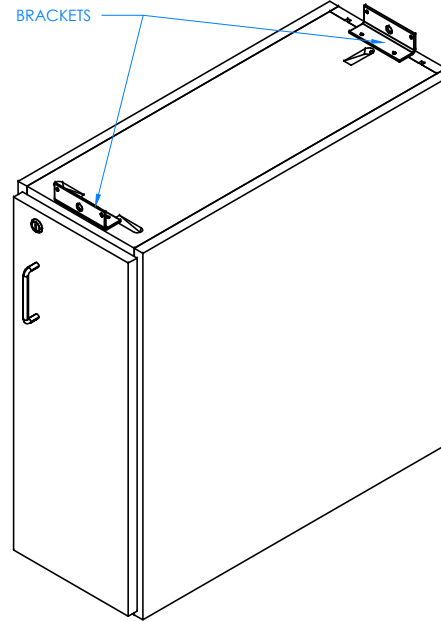


STEP 3:

SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEGS.

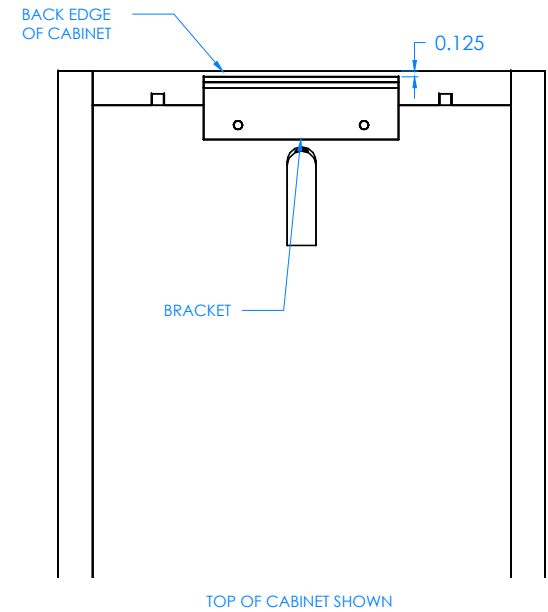
STEP 4:

USING A 4MM ALLEN WRENCH INSERT THE CONFIRMATS INTO ONE LEG AND SCREW INTO BRACE. REPEAT FOR THE OTHER LEGS. MAKE SURE BRACES ARE STRAIGHT AND ALL CONFIRMATS ARE TIGHT. ATTACH STRETCHER TO THE BRACES USING CONFIRMATS PROVIDED. GO BACK TO STEP 2 AND TIGHTEN UP THE HANGER BOLTS FOR EACH LEG USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.



STEP 5:

ATTACH TWO BRACKETS TO THE TOP OF THE CABINET WITH THE SCREWS PROVIDED. PLACE THE BRACKETS SLIGHTLY BACK FROM THE EDGE OF THE CASE. THIS WILL HELP THE BRACKETS TO CLEAR THE APRONS WHEN YOU LOWER THE CASE INTO PLACE



NOTE:

1.

DWN BY:	EMK	DWN DATE:	1/13/15
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN INCHES
CABINET SQUARENESS $\pm .0625$
FRACTIONAL VALUES $\pm 1/32$
- ALL VALUES \pm OVERALL -

THIS DRAWING IS THE SOLE PROPERTY OF
DIVERSIFIED WOOD CRAFTS. IT MAY NOT
BE ALTERED OR CHANGED WITHOUT
PERMISSION



300 South Krueger Street
Suring, WI 54174
diversifiedwoodcrafts.com

TITLE:
DRAWING TABLE SYSTEM - BOARD STORAGE
ASSEMBLY INSTRUCTIONS

A	DESCRIPTION	DATE	NAME	ECN NO.
REV.				

REVISION LEVEL

DRAWING NUMBER:

DT-32A, 62SA, & CDTC-72

SCALE:

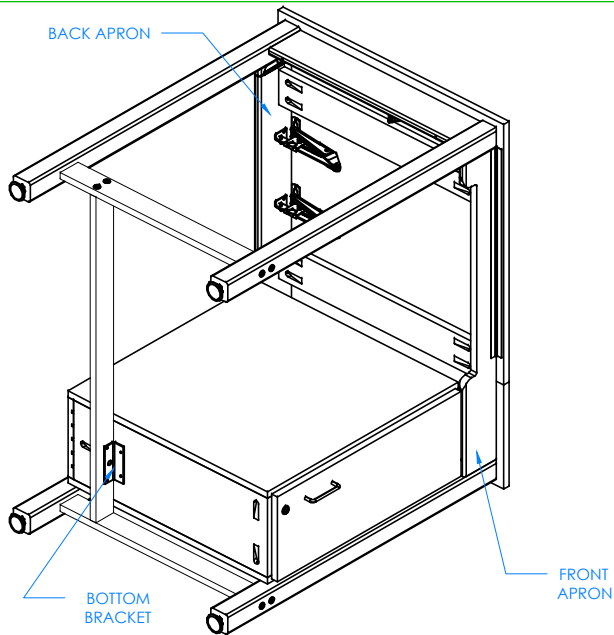
NTS

SHEET:

4 OF 6

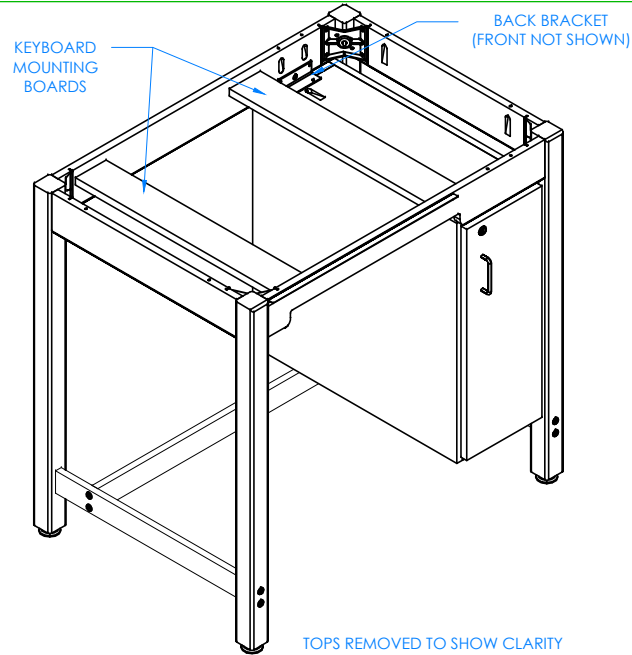
REVISION:

REV A



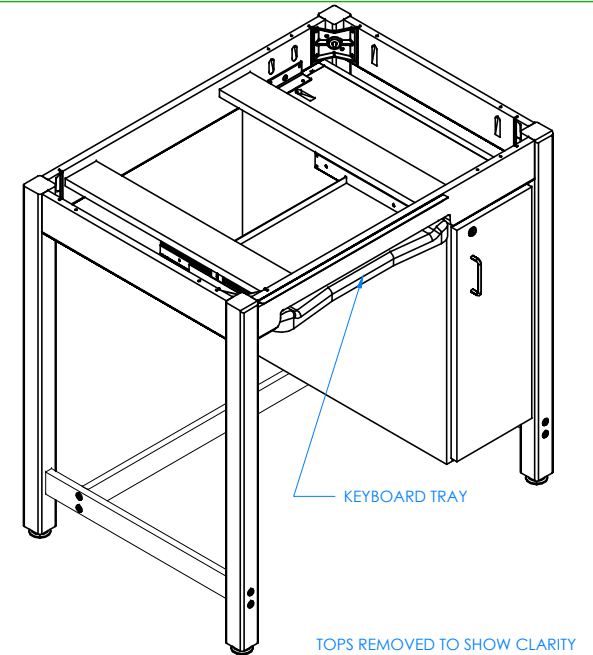
STEP 6:

WITH HELP FROM AT LEAST TWO PEOPLE, TIP TABLE ON ITS SIDE SO RIGHT SIDE OF TABLE IS ON FLOOR. FACE THE DOOR TO THE FRONT OF THE TABLE AND THE TWO TOP BRACKETS TOWARDS THE TABLE TOP. FIT BOTH BRACKETS INSIDE THE FRONT AND BACK APRONS. LOWER CABINET ONTO THE TABLE LEGS. SCREW THE LAST BRACKET ONTO THE STRETCHER AND BOTTOM OF CABINET WITH SCREWS PROVIDED.



STEP 7:

ATTACH THE TWO BRACKETS ON TOP OF THE CABINET TO THE APRON ASSEMBLY. NOTE: REMOVING ONE OF THE KEYBOARD MOUNTING BOARD WILL MAKE IT EASIER TO FASTEN BRACKETS TO APRON ASSEMBLY. HOLES NEED TO BE PREDRILLED BEFORE ATTACHING BRACKETS TO APRONS.



STEP 8:

IF YOUR TABLE DOES NOT HAVE A KEYBOARD TRAY OR A CPU SUPPORT SKIP TO STEP 11. ATTACH KEYBOARD TRAY TO THE TWO KEYBOARD MOUNTING BOARDS WITH THE HARDWARE PROVIDED. NOTE: IT MAY BE EASIER TO ATTACH KEYBOARD TRAY WHILE TABLE IS ON ITS TOP. ATTACH THE MONITOR POST TO TOP USING HARDWARE PROVIDED (NOT SHOWN).

NOTE:

1.

DWN BY:	EMK	DWN DATE:	1/13/15
APR BY:		DATE:	
APR BY:		DATE:	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN INCHES
CABINET SQUARENESS $\pm .0625$
FRACTIONAL VALUES $\pm 1/32"$
- ALL VALUES \pm OVERALL -

A	DESCRIPTION	DATE	NAME	ECN NO.
REV.				

REVISION LEVEL

THIS DRAWING IS THE SOLE PROPERTY OF
DIVERSIFIED WOOD CRAFTS. IT MAY NOT
BE ALTERED OR CHANGED WITHOUT
PERMISSION



300 South Krueger Street
Suring, WI 54174
diversifiedwoodcrafts.com

TITLE:
DRAWING TABLE SYSTEM - BOARD STORAGE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:

DT-32A, 62SA, & CDTC-72

SCALE:

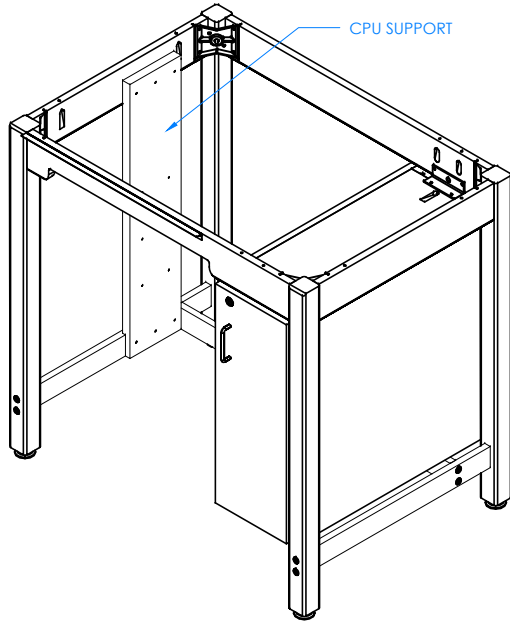
NTS

SHEET:

5 OF 6

REVISION:

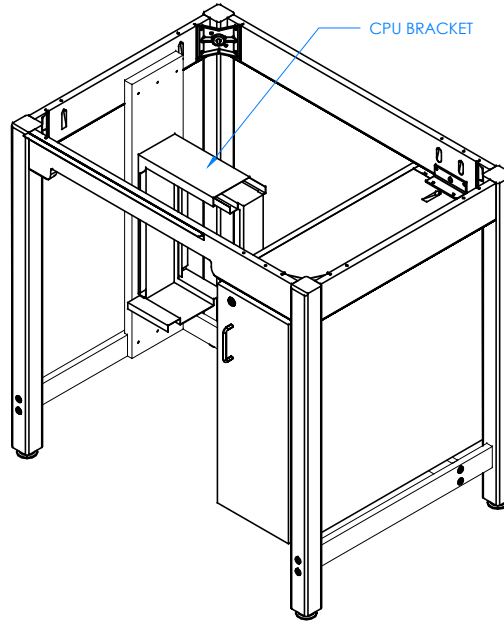
REV A



TOPS, KEYBOARD TRAY, AND KEYBOARD MOUNTS REMOVED TO SHOW CLARITY

STEP 9:

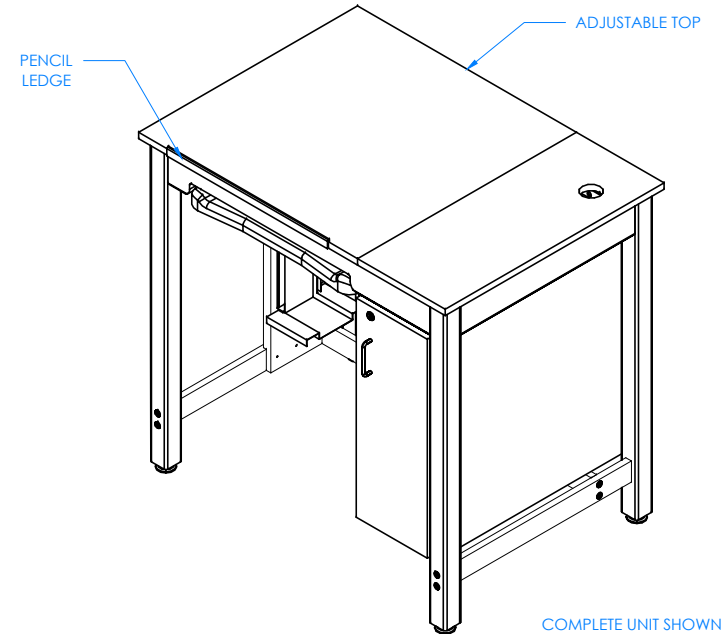
ATTACH THE CPU SUPPORT TO THE LEG BRACE AND APRON ASSEMBLY WITH THE SCREWS PROVIDED. THE SUPPORT SHOULD LAY FLUSH AGAINST THE BOTTOM OF THE LEG BRACE AND STRETCHER. THERE WILL BE A SMALL GAP BETWEEN THE TOP OF THE APRON ASSEMBLY AND TOP OF THE SUPPORT.



TOPS, KEYBOARD TRAY, AND KEYBOARD MOUNTS REMOVED TO SHOW CLARITY

STEP 10:

INSTALL THE CPU BRACKET TO THE SUPPORT USING THE APPROPRIATE HARDWARE FOR YOUR APPLICATION.



COMPLETE UNIT SHOWN

STEP 11:

LINE UP PENCIL LEDGE ON SIDE OF ADJUSTABLE TOP IN DESIRED LOCATION. SCREW PENCIL LEDGE TO TOP USING SCREWS PROVIDED. HOLES NEED TO BE PREDRILLED TO PREVENT TOP FROM SPLITTING. SET YOUR TABLE IN PLACE AND ADJUST THE LEG LEVELERS TO LEVEL TABLE.

NOTE:

1.

DWN BY:	EMK	DWN DATE:	1/13/15
APR BY:		DATE:	
APR BY:		DATE:	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN INCHES
CABINET SQUARENESS $\pm .0625$
FRACTIONAL VALUES $\pm 1/32"$
- ALL VALUES \pm OVERALL -

A	CREATED ASSEMBLY INSTRUCTIONS	1/13/15	EMK	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.

REVISION LEVEL

THIS DRAWING IS THE SOLE PROPERTY OF
DIVERSIFIED WOOD CRAFTS. IT MAY NOT
BE ALTERED OR CHANGED WITHOUT
PERMISSION



300 South Krueger Street
Suring, WI 54174
diversifiedwoodcrafts.com

TITLE:
DRAWING TABLE SYSTEM - BOARD STORAGE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
DT-32A, 62SA, & CDTC-72	NTS	6 OF 6	REV A