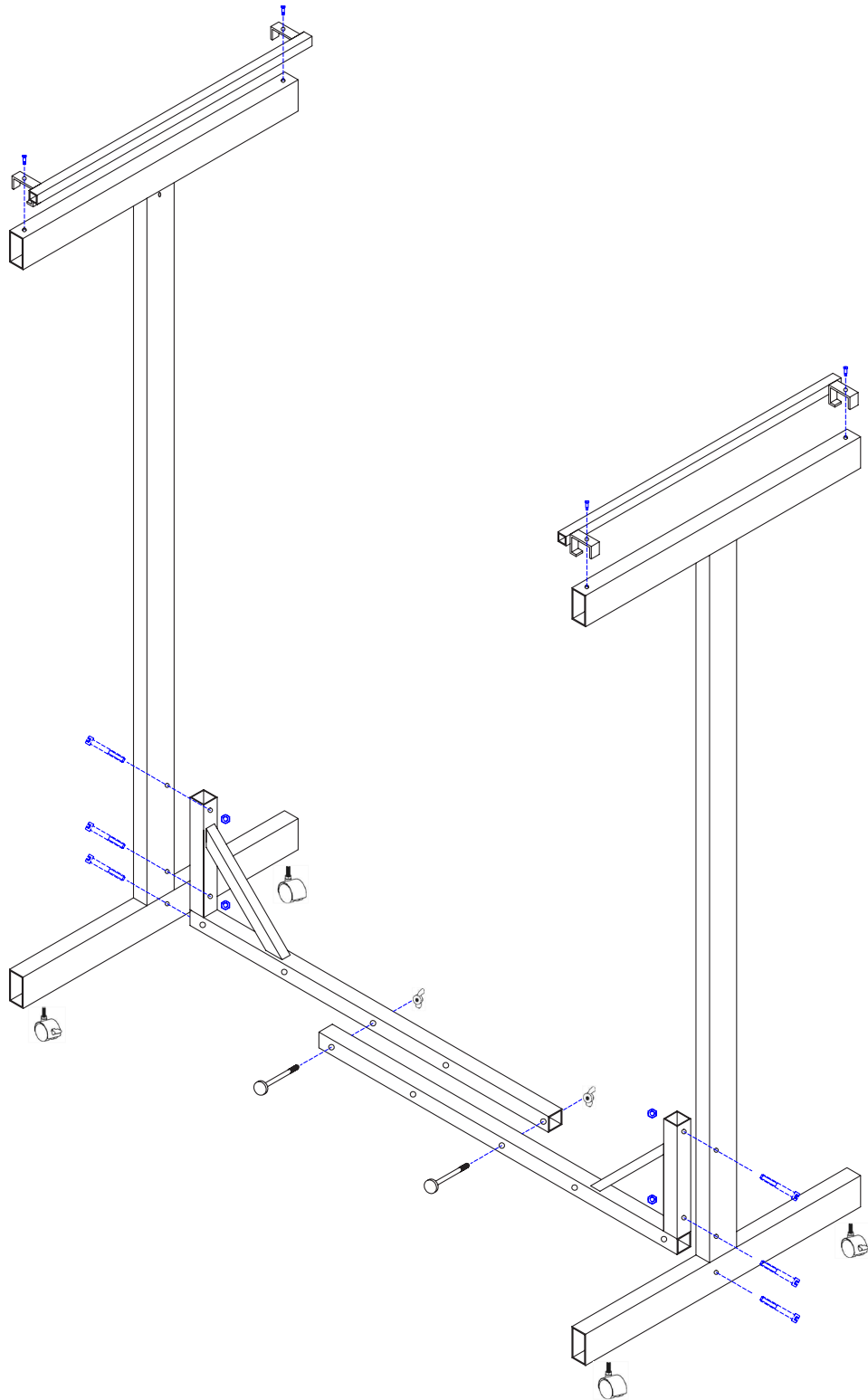


Assembly Instructions

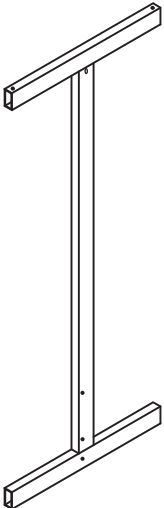

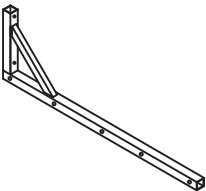
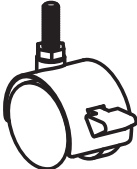
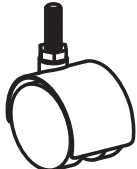
for MODEL **615**








Assembly Instructions

 for MODEL **615**

PARTS LIST

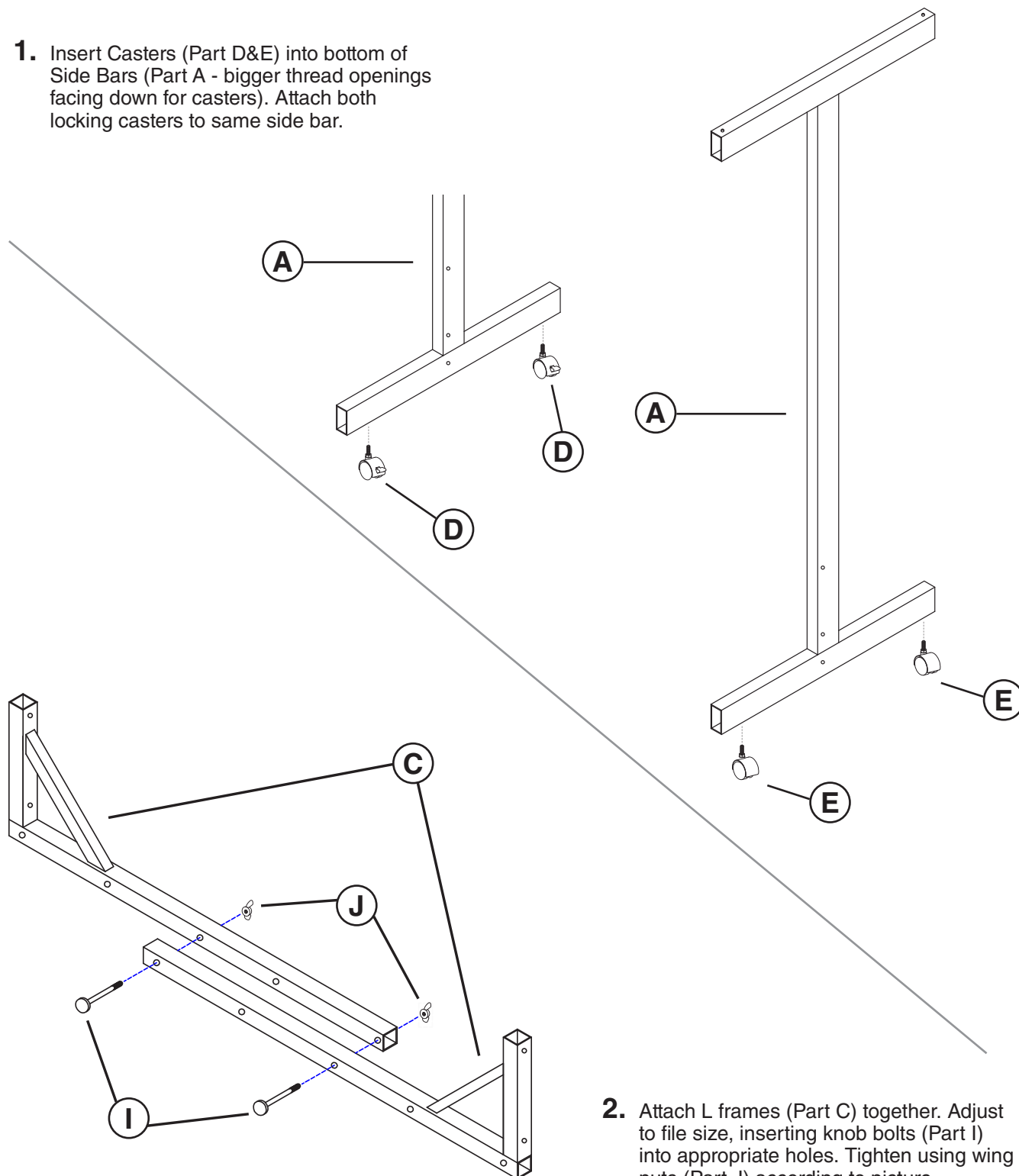
Part	Description	QTY.
A	 Side Bar	2
B	 sliding bars	2
C	 L Bars	2
D	 Locking Caster	2
E	 Caster	2

Part	Description	QTY.
F	 Medium Screw	4
G	 Long Screw	6
H	 Acorn Nut	2
I	 Knob Bolt	2
J	 Wing Nut	2

Assembly Instructions

for MODEL **615**

1. Insert Casters (Part D&E) into bottom of Side Bars (Part A - bigger thread openings facing down for casters). Attach both locking casters to same side bar.

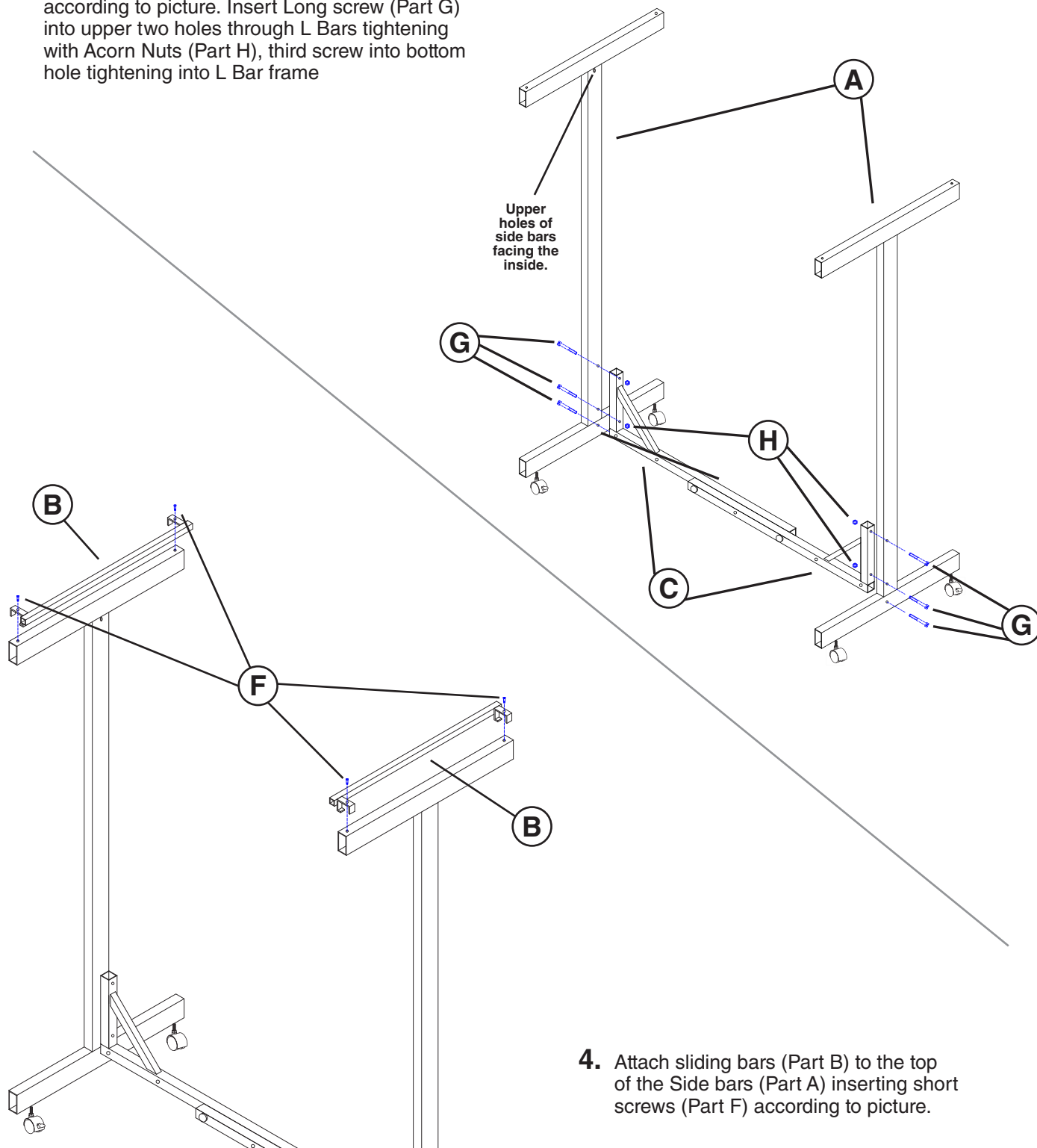


2. Attach L frames (Part C) together. Adjust to file size, inserting knob bolts (Part I) into appropriate holes. Tighten using wing nuts (Part J) according to picture.

Assembly Instructions

for MODEL **615**

- 3.** Attach Side Bars (Part A) to L Bars (Part C) according to picture. Insert Long screw (Part G) into upper two holes through L Bars tightening with Acorn Nuts (Part H), third screw into bottom hole tightening into L Bar frame



- 4.** Attach sliding bars (Part B) to the top of the Side bars (Part A) inserting short screws (Part F) according to picture.