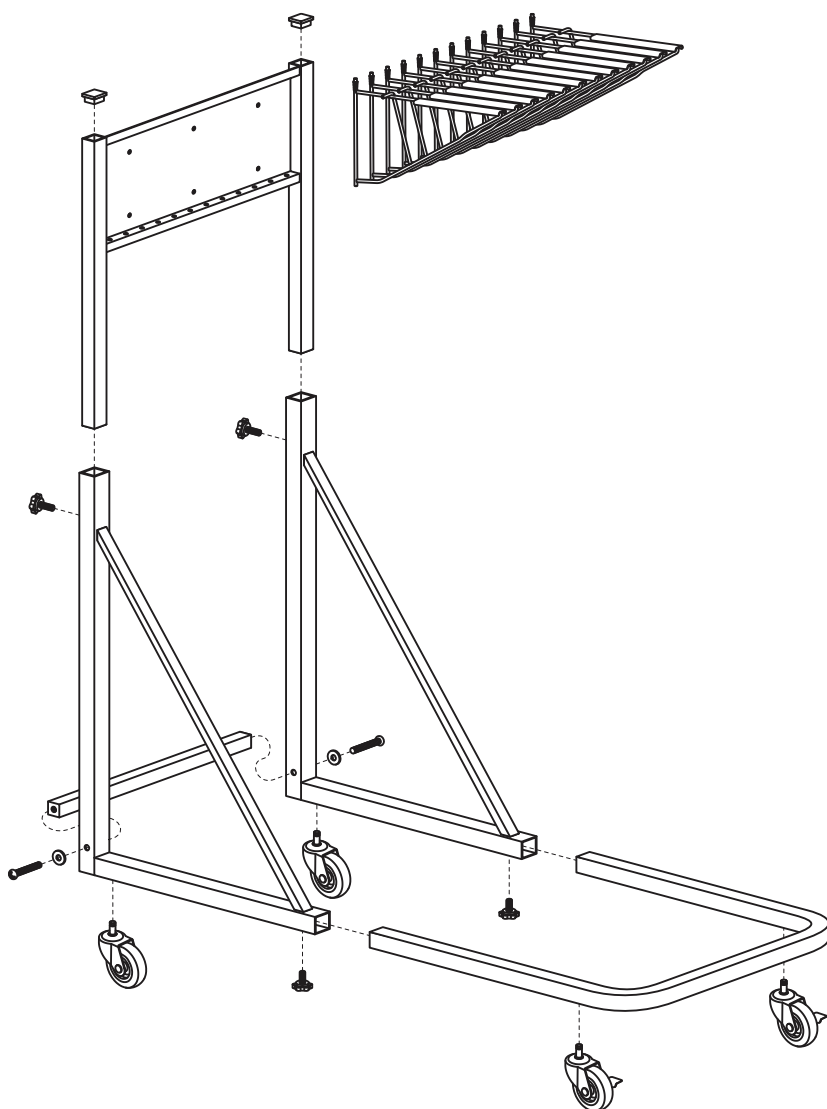
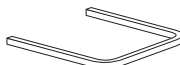
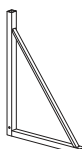

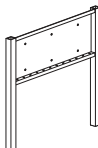
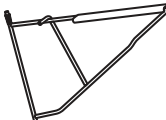









Assembly Instructions

 for MODEL **613**


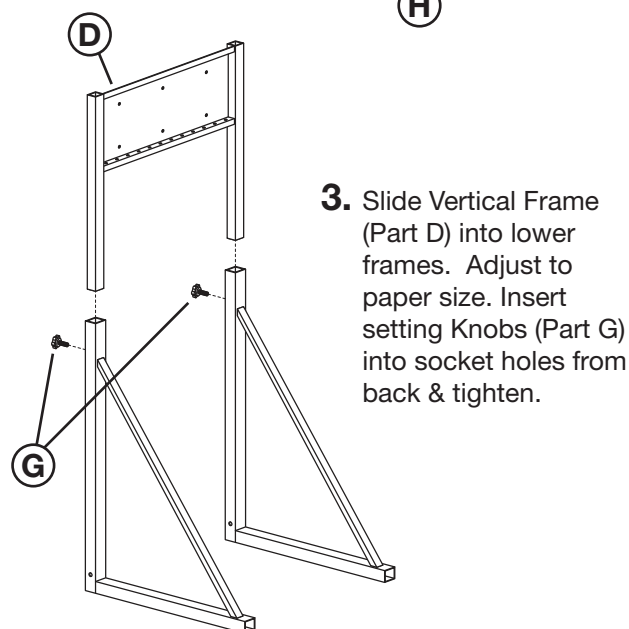
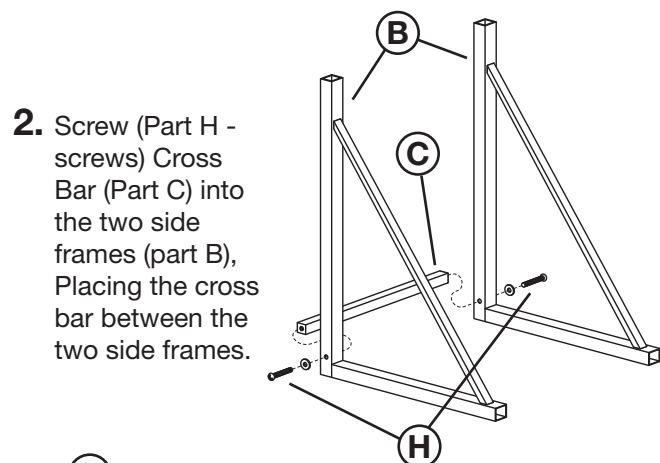
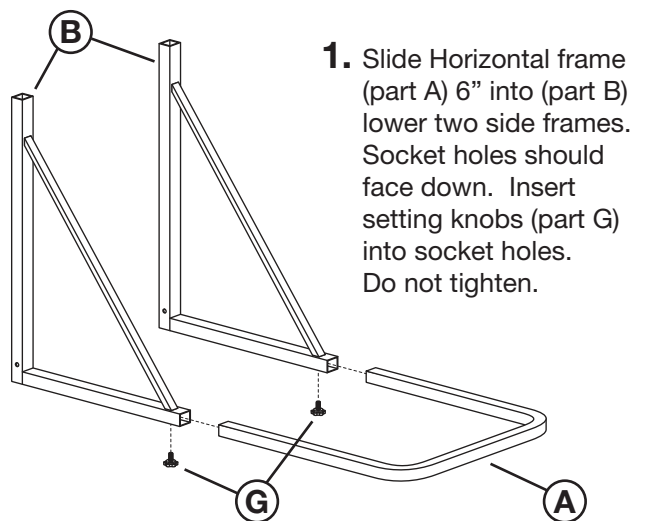
PARTS LIST

Item	Description		QTY.
A		Horizontal Frame	1
B		Side Frames	2
C		Cross Bar	1
D		Vertical Frame	1
E		Hanger	12
F		Spring	12
G		Setting Knob	4
H		Screw	2
I		Washer	2
J		Locking Caster	2
K		Caster without Lock	2
L		Tube Plug	2
M		Wrench	1

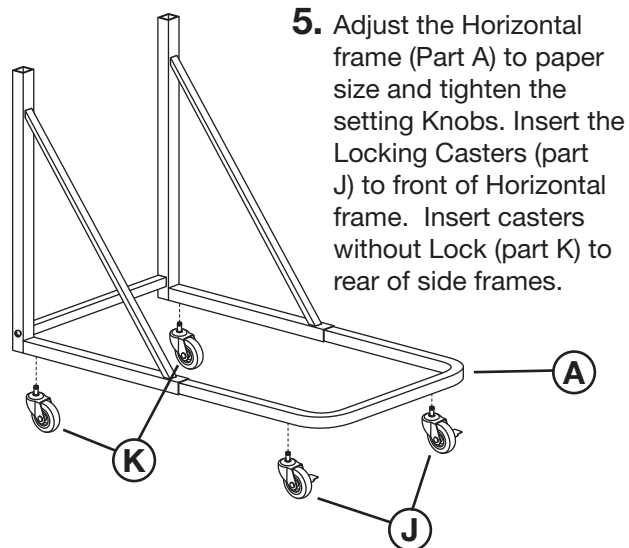
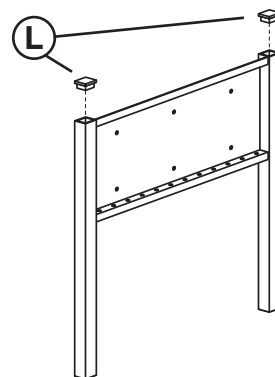
 Tools required for assembly: **Phillips screwdriver**

Assembly Instructions

for MODEL 613



4. Insert Tube Plugs (Part L) into top of vertical frame.



6. Place spring (Part F) onto top of hanger (part E) small end down (x12). Guide hanger into holes of vertical frame, placing the spring side into top holes first, and then push up hanger placing the bottom of hanger into bottom holes.

